

#02206

Preston (Oregon)

3^s (current)

Lenco Products Inc.
5773 Crystal Rd.
Vestaburg, MI 48891
Phone: (989) 268-5083
Fax: (989) 268-5820

Machine: 6 ROW ST THRU

Document #: _1_

Customer: PRESTON

Date: 2-29-03_

Problem:

SHORT RETURN HOSE FROM BOOM VALVES TO THE TANK

FAN CIRCUIT SYSTEM PRESSURE TO HIGH MOVED VINE BELT
TO CROSS CONVEYOR CIRCUIT AND MOVED BULK LOADER TO
THE DIRT BELT CIRCUIT (NEED TO TALK TO DOUG)

HIGH PRESSURE FITTING AT THE TEE UP FRONT GOING TO
THE FRONT WHEELS BLEW OFF LINE WAS CUT TO SHORT BY
1.5 INCHES

HOSES TO THE BOOM FOLD TO SHORT DUE TO THE FACT
THAT THE CROSS WAS MOVED AHEAD WHEN PLUMBING

CONTROL BOARD FOR PRIMARY NO GOOD WITH APIS PUMP
NEEDS MILI AMP READING OF AT LEAST 22 TO START PUMP

SPROCKETS ON DIRT BELT NOT ADJ OUT FAR ENOUGH

ADDED FLANGE ROLLER TO RET SIDE OF REAR CROSS TO
SATISFY THE CUST

BEARINGS ON THE SECONDARY DRIVE HAD TO BE MOVED
AND REDRILLED DUE TO FLIGHTED CHAIN ONLY IN THE
CENTER

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Machine: _6 ROW ST THRU_

Document #: _2_

Customer: _PRESTON_

DELIVERY REPORT

Date: _2-29-03

Problem:

AIR COND HAS BOTH R 12 AND R 34 FITINGS (TALK WITH
ROGER AND JOHN)

DIGGER BLADES TO TEXAS SHOULD BE BEVELED AND
POLISHED

REAR TERRA TIRE RIMS TO SMALL WILL NOT FIT WITHOUT
GRINDING REVIEW SIZES ON POCLAINS AND GET RIMS
DRAWN AND NUMBERED AND SENT TO JERRYS TIRE AND
WOLES AND LOOK AT MAYBE MAKING OUR CENTERS AND
WELDING THEM INTO BLANK RIMS OURSELVES

OVER ALL THE MACHINE WAS ASSEMBLED VERY WELL ANY
TIME WE SEND A MACHINE THAT HAS NOT BEEN RUN WE WILL
FIND SIMPLE THINGS THAT ARE MISSED THE MORE INF WE
CAN GET BACK THE BETTER IT WILL GET

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Machine: _6 ROW ST THRU

Document #:3

Customer: _PRESTON

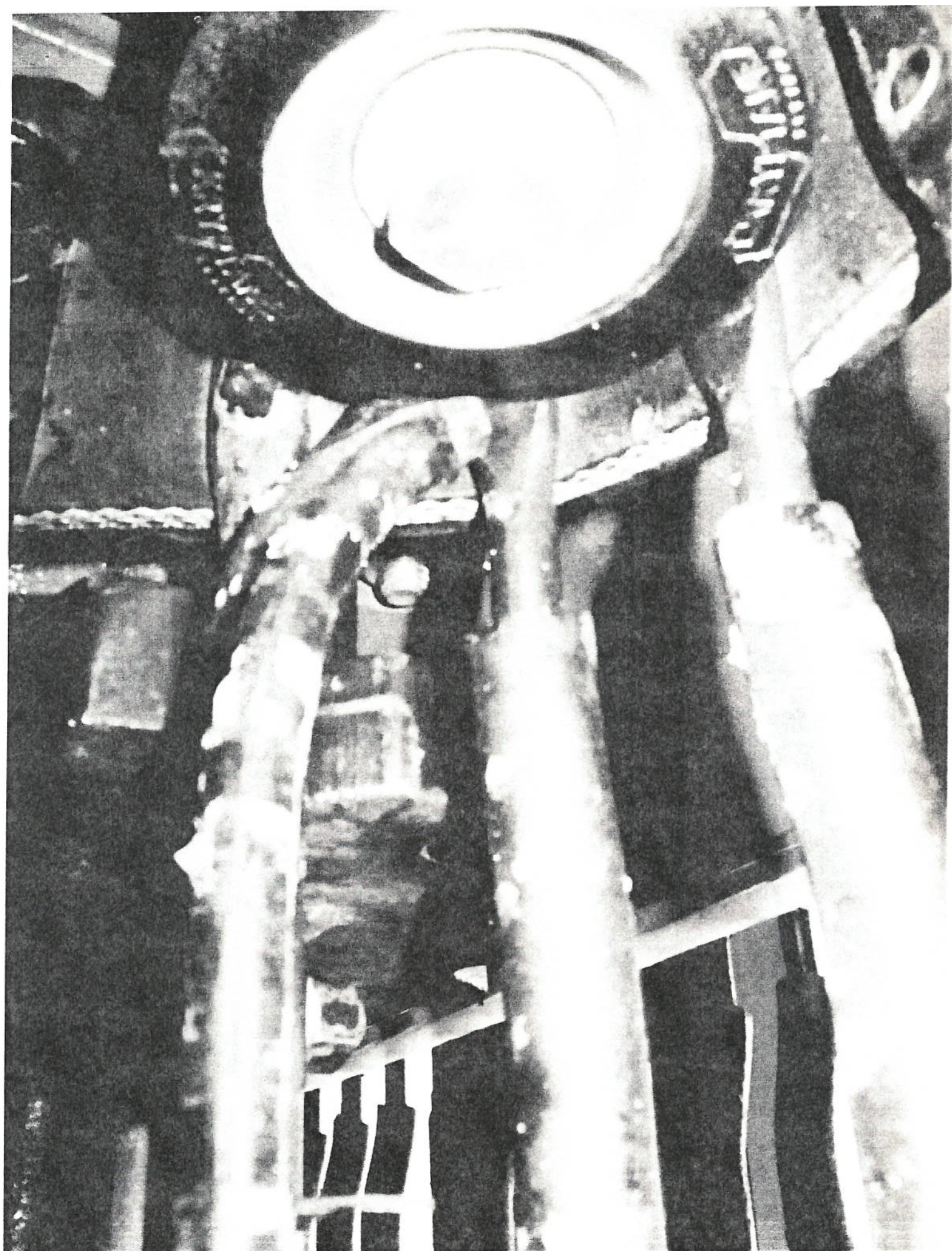
DELIVERY REPORT

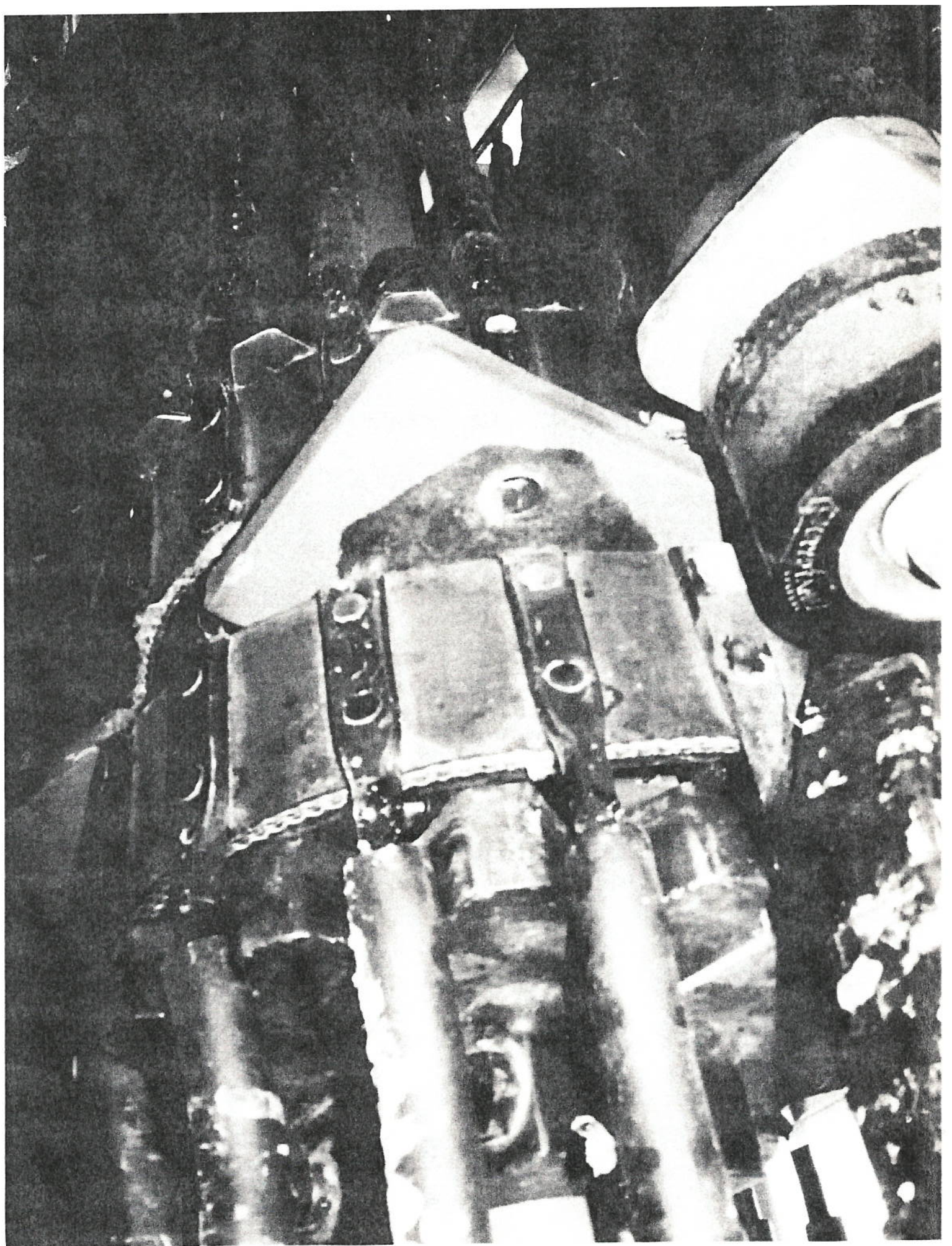
Date: _2-29-03

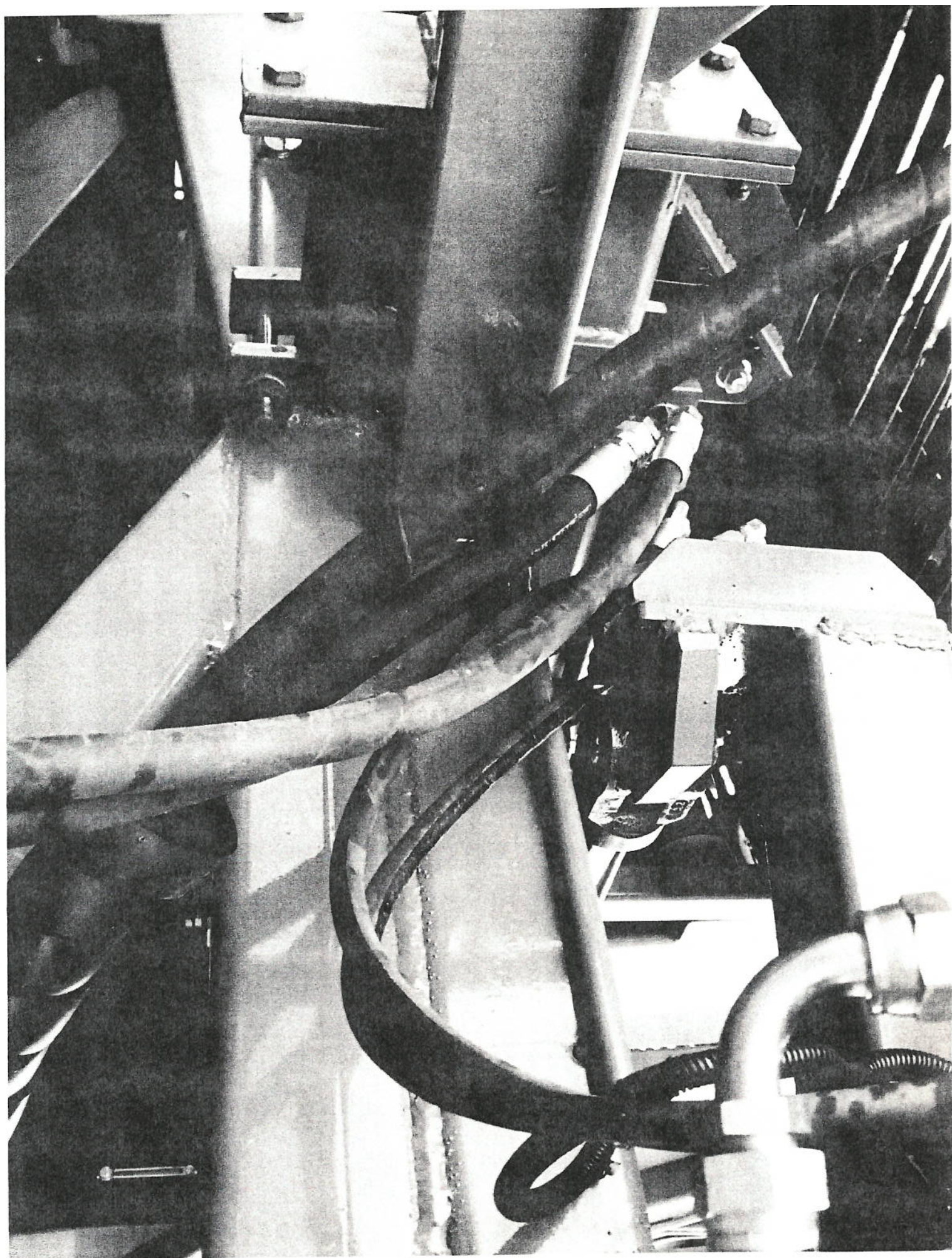
Problem:

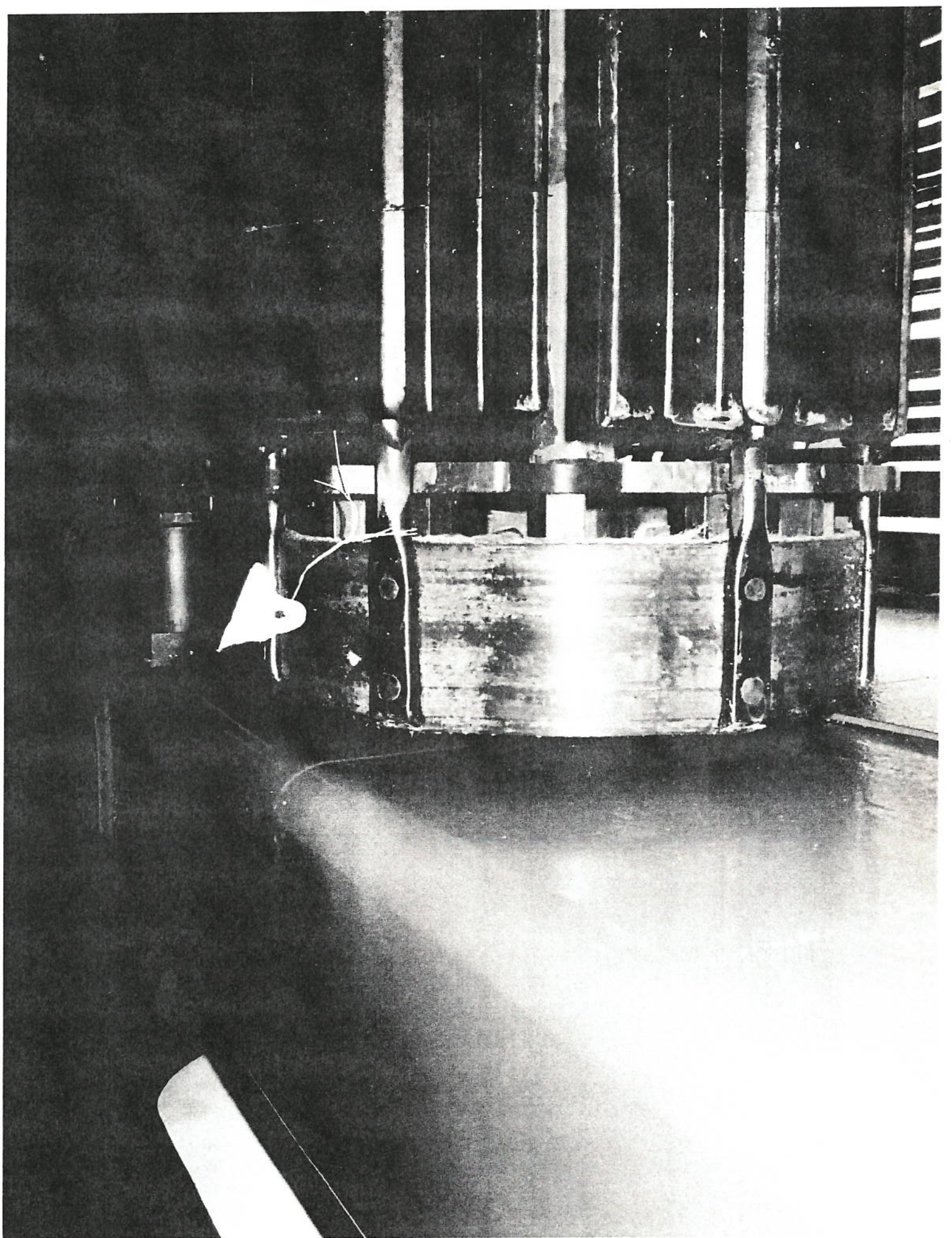
HYD PRESSURES

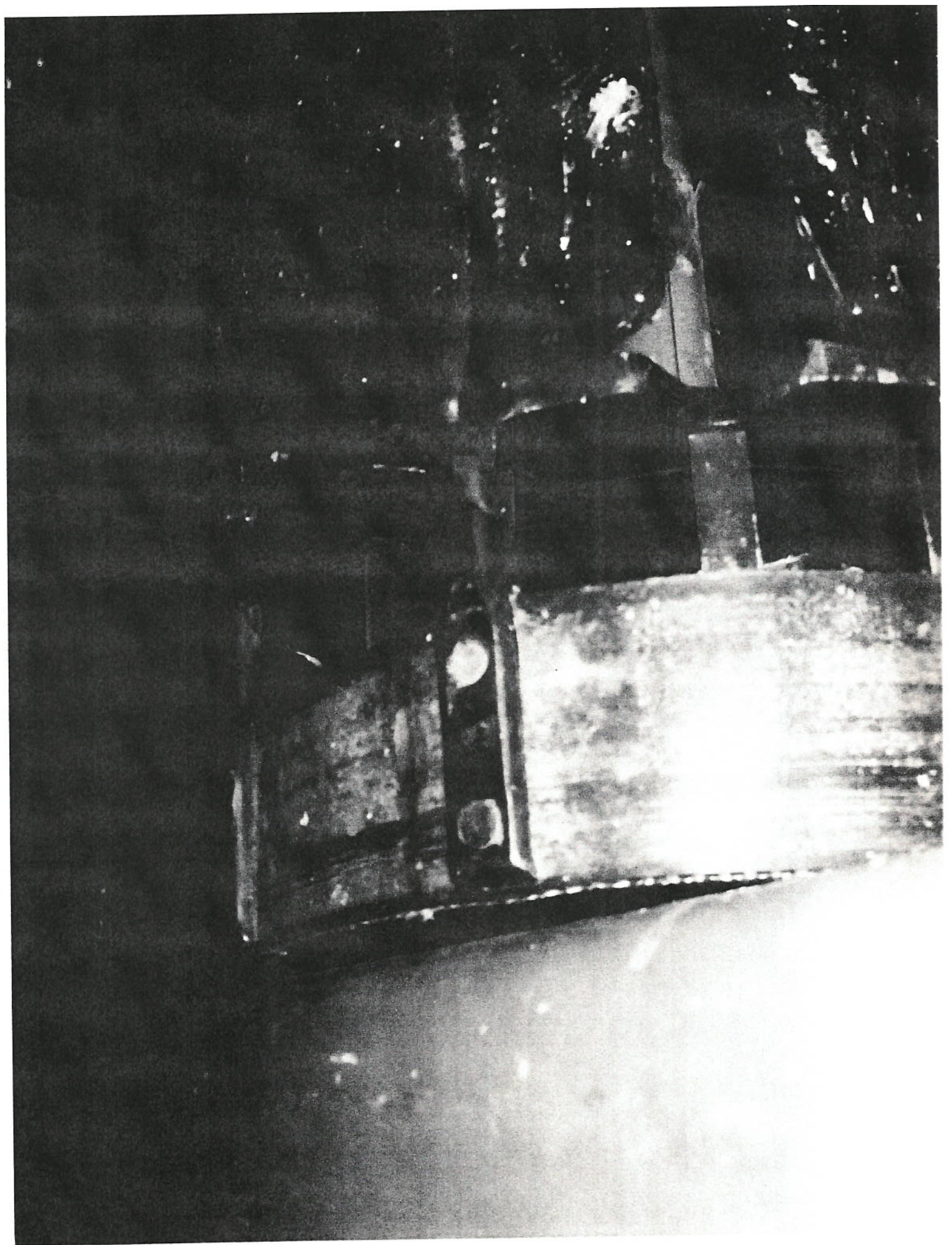
PRIMARY CHARGE	400
PRIMARY CHARGE HOT OIL	350
BRAKE CHARGE	300
RADIATOR	1,700
STEERING	1,700
GROUND DRIVE CHARGE	400
LEFT PRIMARY	300
RIGHT PRIMARY	1,200
LEFT SECONDARY	1,400
RIGHT SECONDARY	500
VINE BELT FAN	1,700
CROSS AND VINE BELT	800
TRASH BELT AND BULKLOAD	800

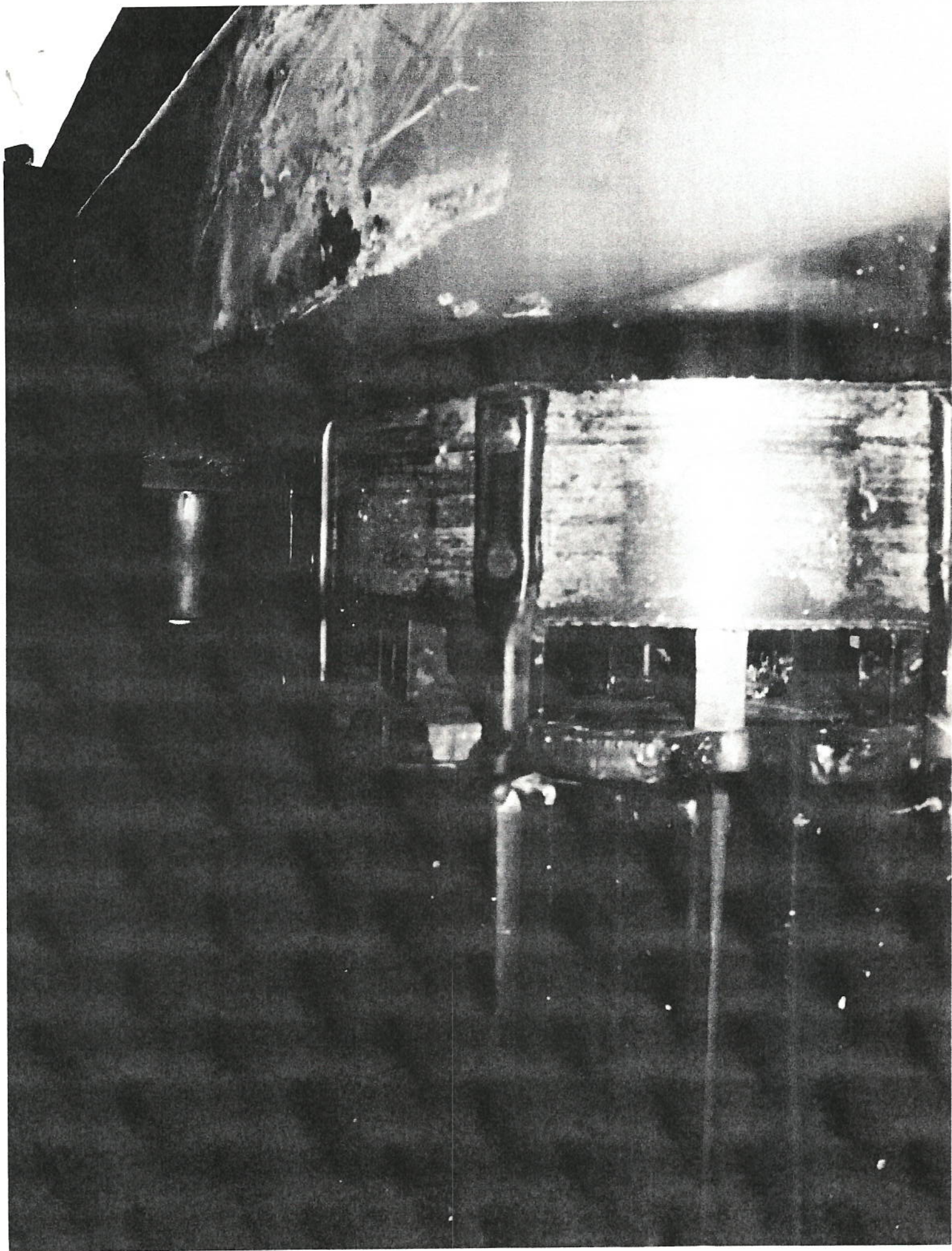












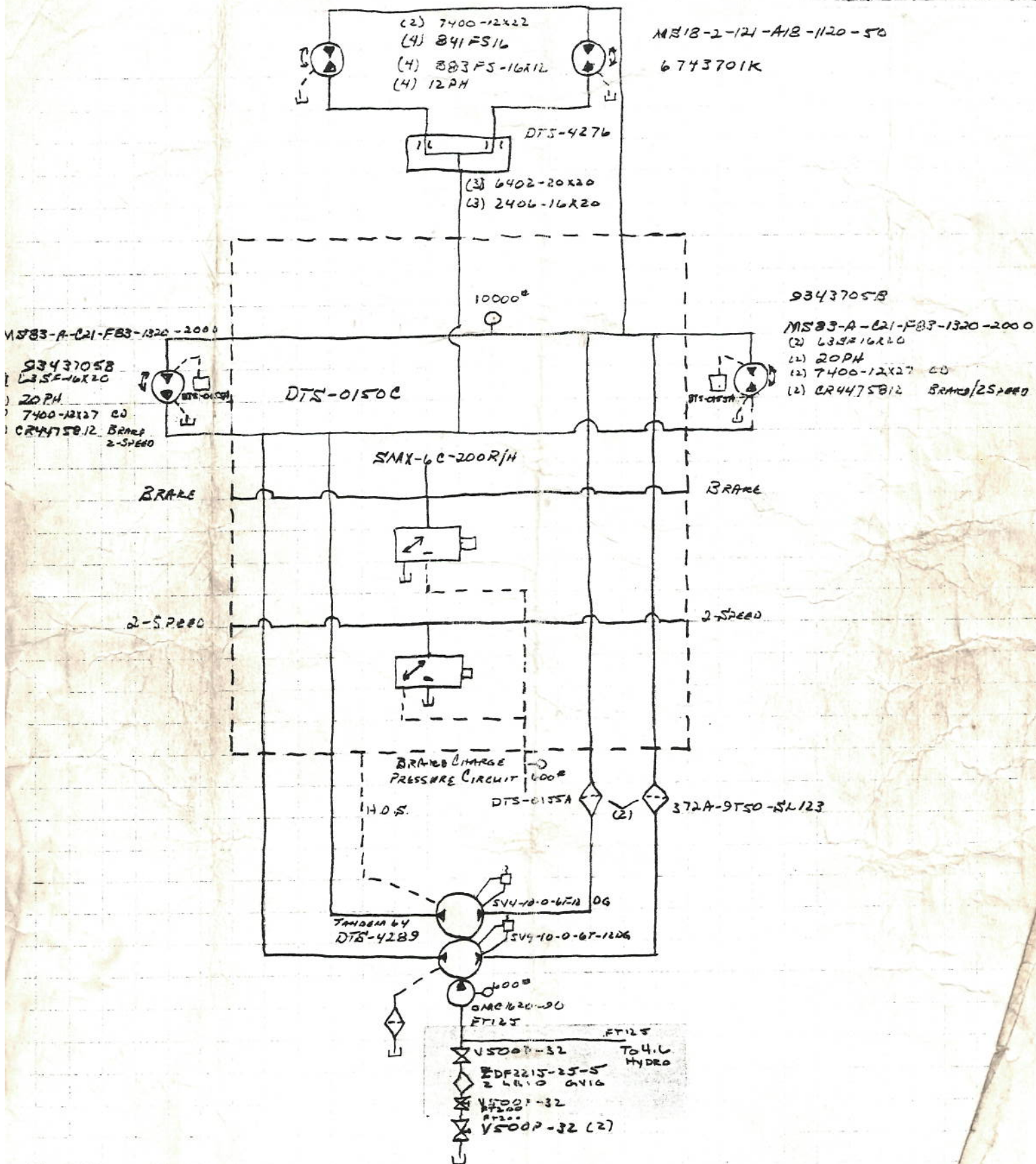
Revision #1

02206

625247

PRESTON PRODUCE

STRAIGHT THROW



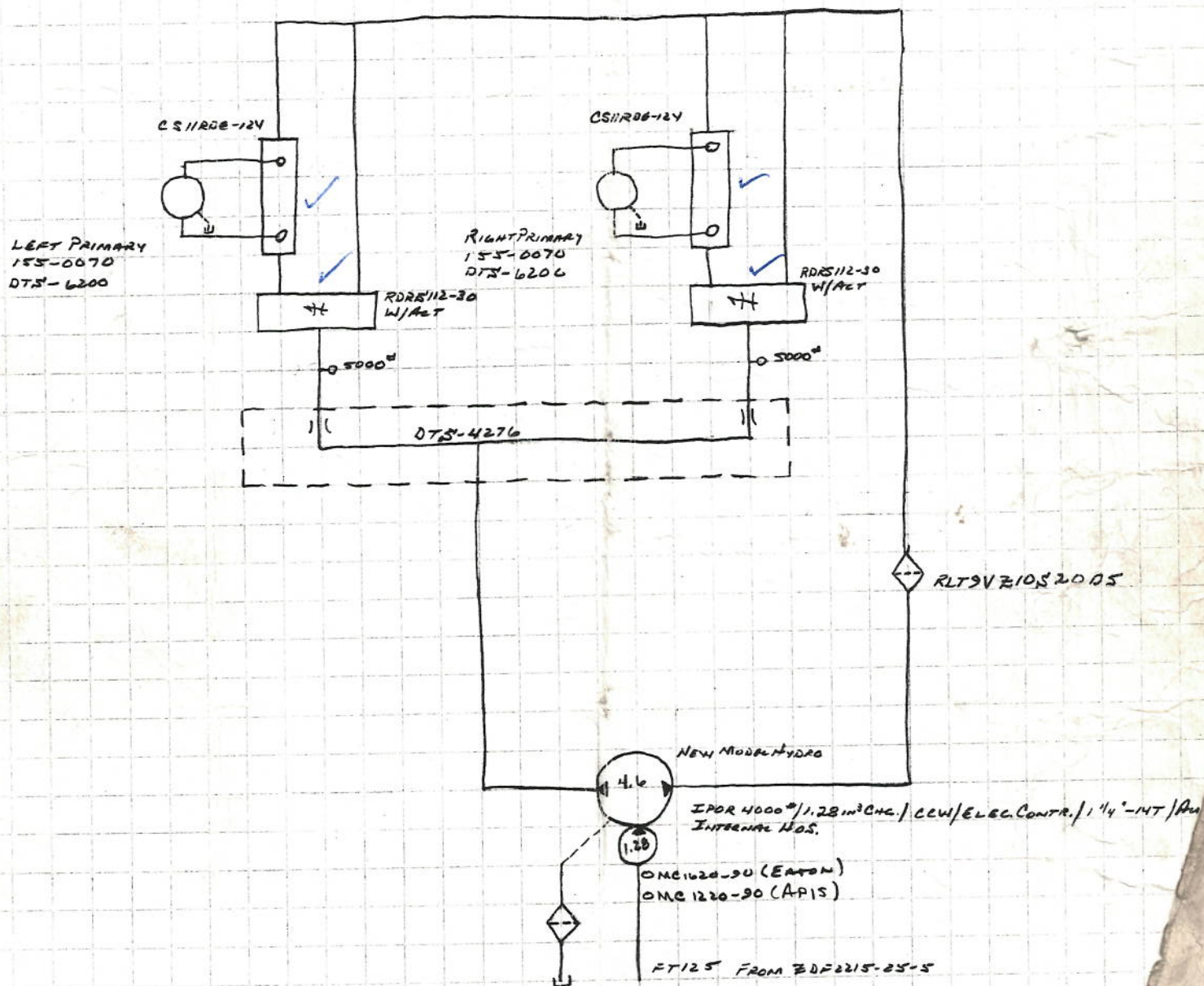
11/20/02

#02206

LRSPST

PRESTON PRODUCE

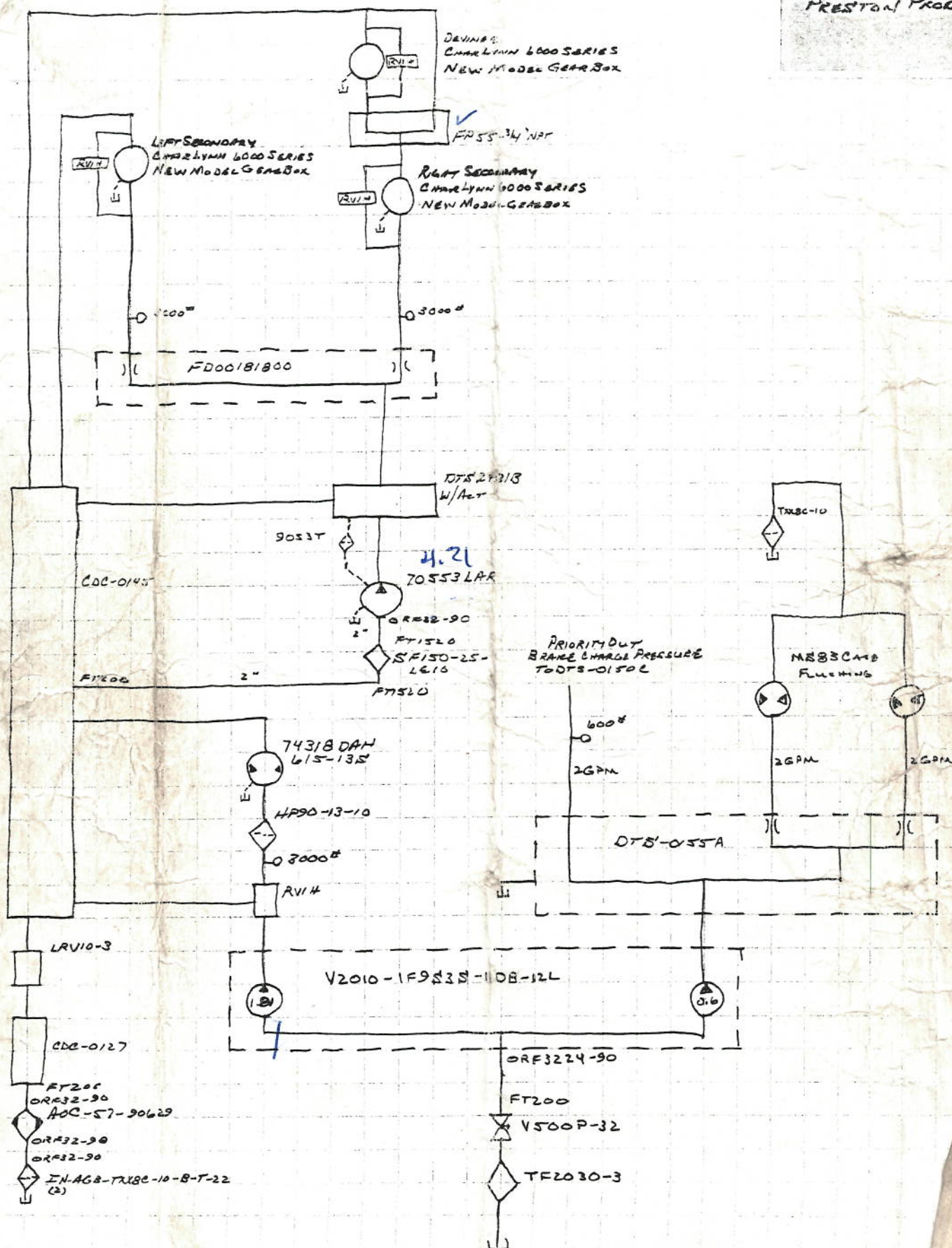
SELF PROPELLED HARVESTER PRIMARY CIRCUIT



(2) IN-AGB-500-TXAB-10-B-T-22

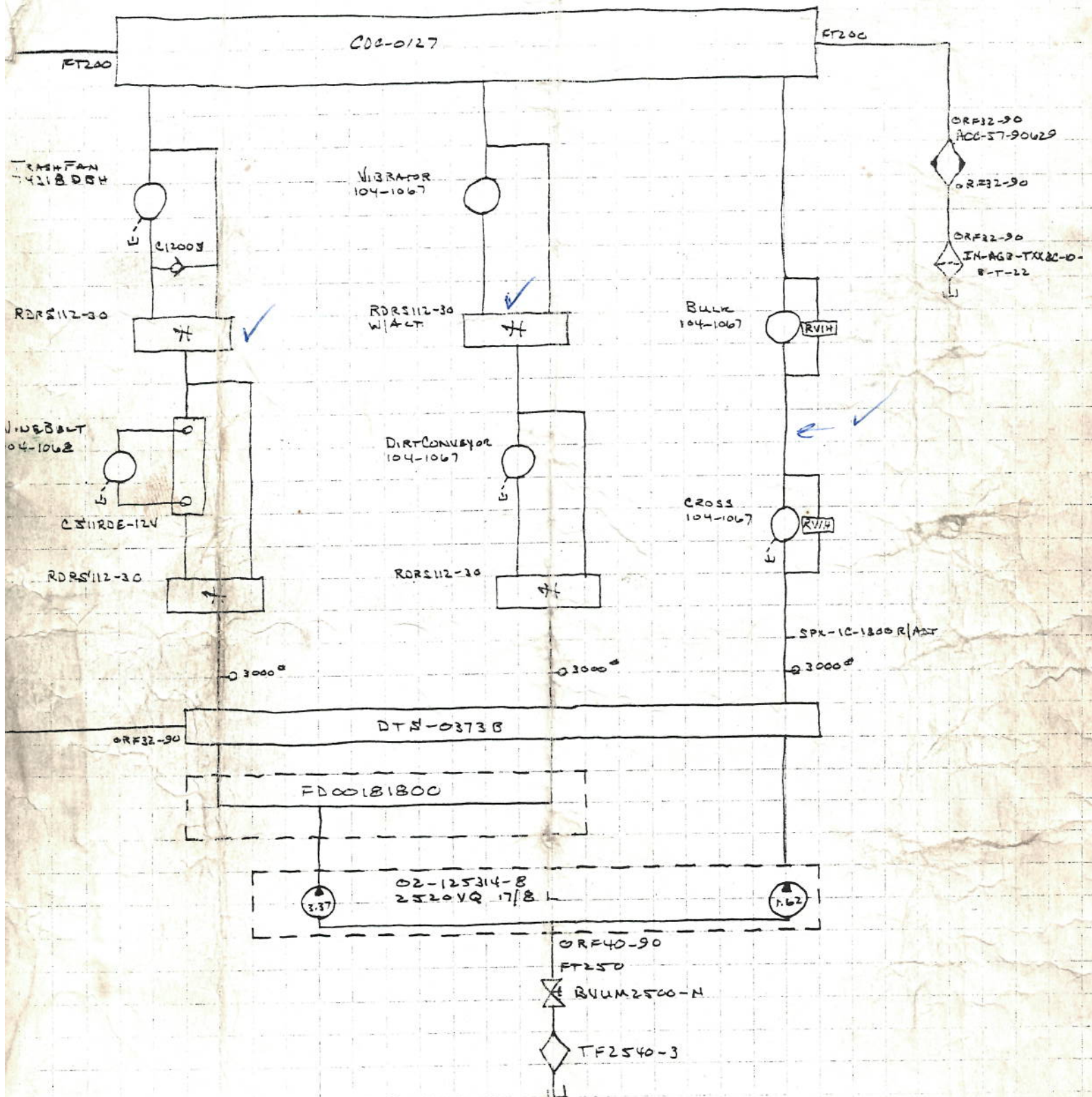
SECONDARY - DEVINER / POCLAIN CASE FILING

PRESTON PRODUCE



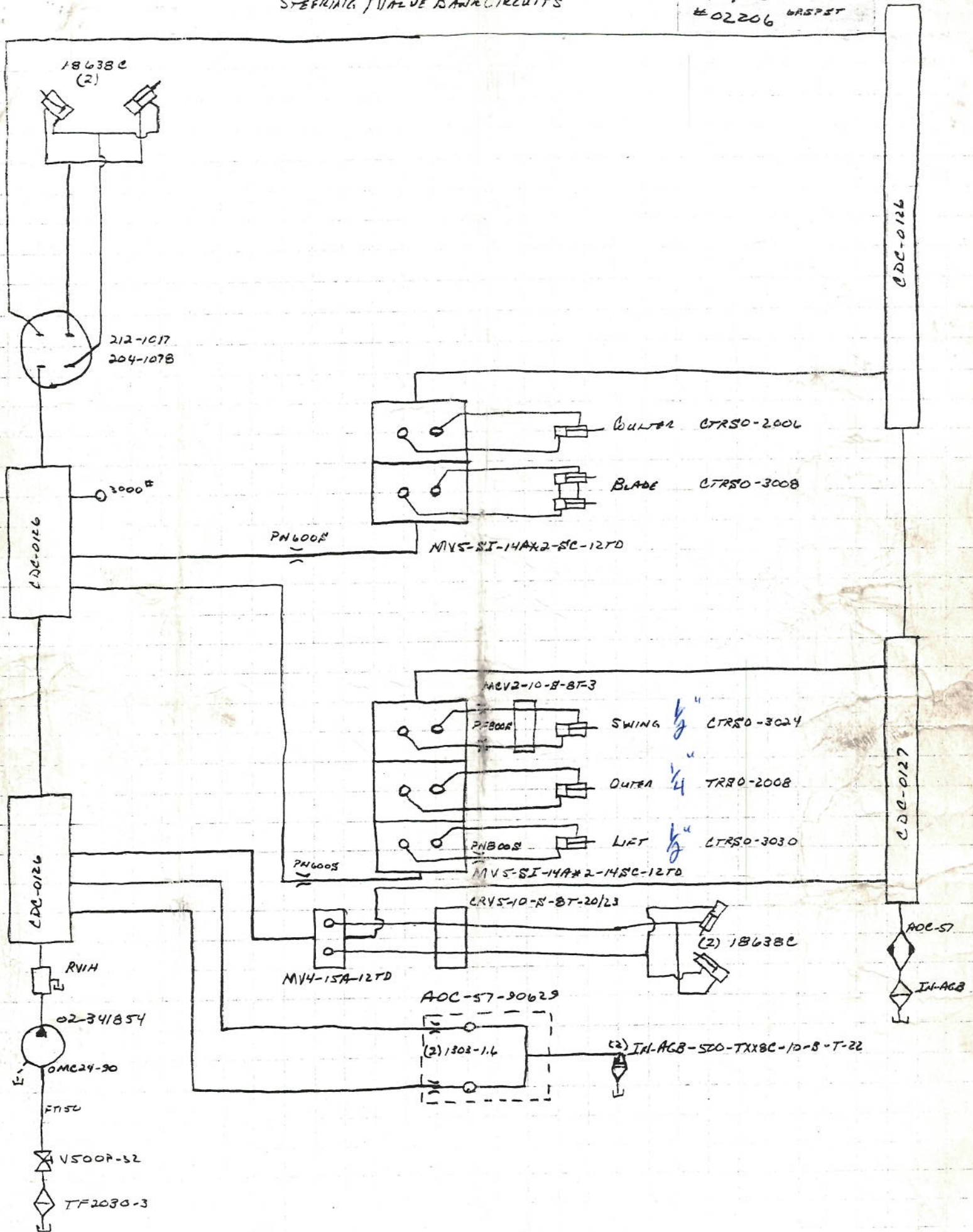
SELF PROPULSION HARVESTER - STRAIGHT THRU
VINE BOLT - DIRT CONVEYOR - CROSS

11/10/56
02206
ORSPST
PRESIDENT PRODUCE



STEERING / VALVE BANK CIRCUITS

11/20/02 PMSHOW PMSHOW
#02206 WSPST



12/23/02
 #02206
 6R5PH-ST
 PRESSURE PRODUCE

②"

③"

③"

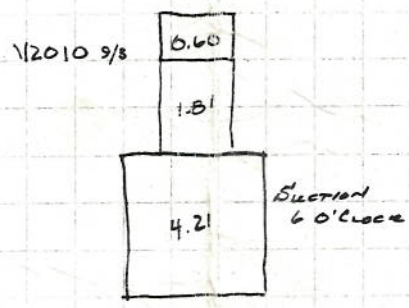
④"

2" CUS N.P.
 VSDOP-32
 FT200
 FT200
 VSDOP-32
 2" CUS N.P.
 2" 90° STEEL
 W43-32PK 2"
 ZDF2215-25-5
 W43-32PK 2"
 2" 90° STEEL
 2" CUS N.P.
 VSDOP-32
 2" CUS N.P.
 2" TEE 1/2"
 X-2" X 1 1/4" BUSN C-2" 90° STEEL
 FT125
 *TG4-2.12 IN³
 2" X 1 1/4" BUSN
 FT125
 *4.6 HYDRO

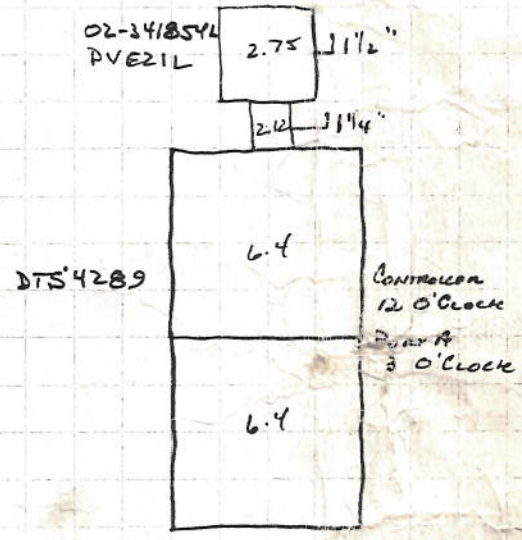
TF2030-3
 2" CUS N.P.
 VSDOP-32
 2" X 1 1/2" BUSN
 FT150
 *PVEZIL

TF2030-3
 2" CUS N.P.
 VSDOP-32
 FT200
 *V2010

TF2540-3
 2 1/2" CUS N.P.
 BVUM 2500-N
 FT250
 *2520VQ

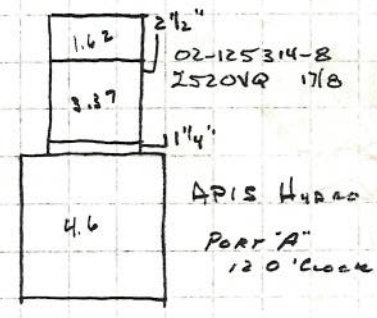


L.R.



L.L.

K55-01 - SAE #1 C/C/C
 1216-107 COMPLEAS.

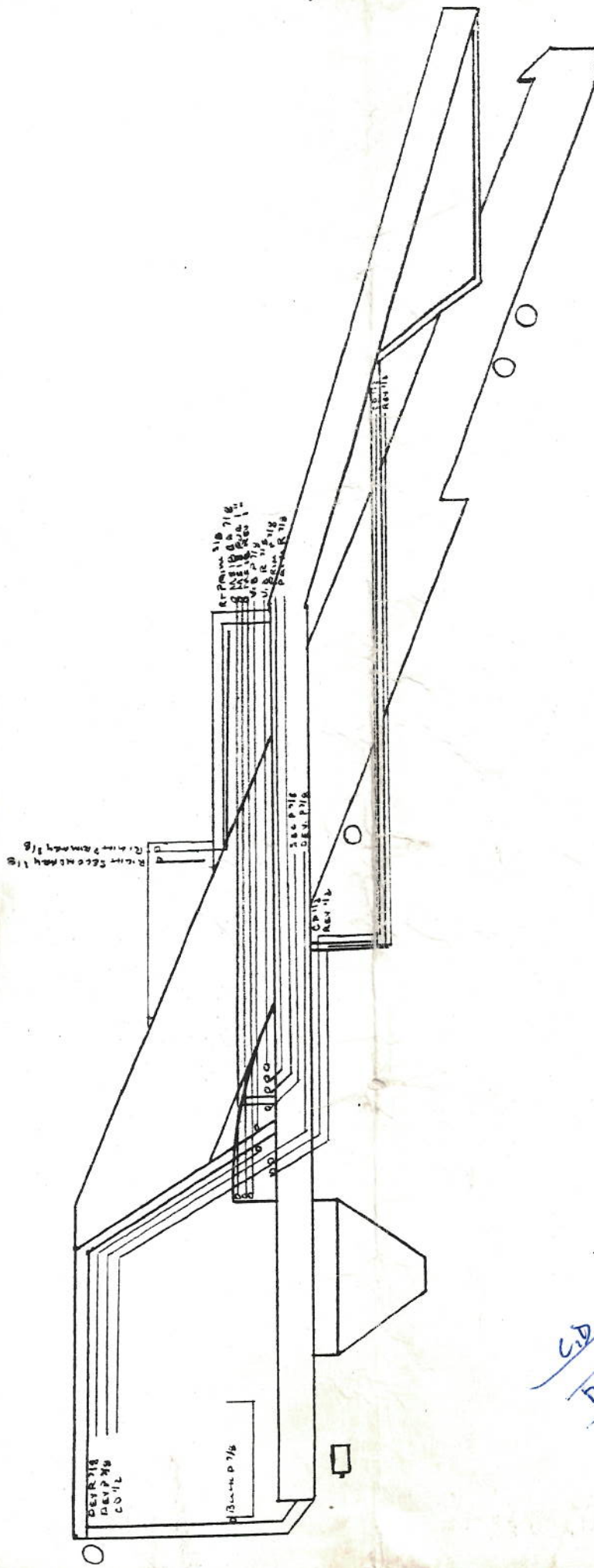


LEFT SIDE

RIGHT SIDE

LEFT PRIMARY	P 7/8"
LEFT PRIMARY	R 7/8"
LEFT PRIM. RET. DRAIN TO 2nd PRIM. RET.	1/2"
LEFT SECONDARY	P 7/8"
LEFT SECONDARY	R 7/8" COC-0145
RADIATOR	P 7/8"
RADIATOR	R 7/8" COC-0145
VINE BELT	P 7/8" COOLER
TRASH FAN	R 7/8" COC-0127
RADIATOR MAKE UP	1" ENGINE
RADIATOR ANTI-ANALOG BLOWER	3/8" ENGINE
CROSS	P 7/8"
CROSS TO BULK	P 7/8"
STEERING	P 7/8" COOLER
STEERING	R 7/8" COC-0127
FUEL	P 7/8" ENGINE
FUEL	R 7/8" ENGINE
LEFT SIDE MOTOR CASE DRAINS	1/2" TANK
COOLER	2" FROM COC-0127
COOLER	2" TANK
ENGINE COOLANT	2 1/2" ENGINE
ENGINE COOLANT	2 1/2" ENGINE
CAB STEERING	3,000
373 CROSS	3,000
373 DIRT CONVEYOR	3,000
373 VINE BELT	3,000
158 BRAKE CHARGE PRESSURE	600
RIGHT SECONDARY	3,000
LEFT SECONDARY	3,000
RADIATOR	3,000
HYDRO PRIMARY CHARGE PRESSURE	600
R.SIDE RIGHT PRIMARY	5,000
L.SIDE LEFT PRIMARY	5,000
TANDEM GROUND DRIVE CHARGE PRESSURE	600
150 GROUND DRIVE	10,000

M518 FOR	1"	RIGHT / CENTER
M518 RET	1"	RIGHT / CENTER
M518 C.D.	7/8"	RIGHT / CENTER TANK
RIGHT PRIMARY	P 7/8"	
RIGHT PRIMARY	R 7/8"	
RIGHT / LEFT PRIMARY REVERSE DRAIN	1/2"	TANK
RIGHT SECONDARY	P 7/8"	
RIGHT SECONDARY TO BULK	P 7/8"	
DISJUNTER	P 7/8" COC-0145	
BULK	R 7/8" COC-0127	
RIGHT SIDE MOTOR CASE DRAINS	1/2"	TANK
BOOM OUTER CYLINDER	3/8"	
BOOM OUTER CYLINDER	3/8"	
DIRT CONVEYOR VIBRATOR	P 7/8"	
VIBRATOR	R 7/8" COOLER	
	R 7/8" COC-0127	
FRONT MVS VALVE BANK - CAST TO MVS	P 5/8"	CENTER
FRONT MVS VALVE BANK - CAST TO MVS	R 5/8"	CENTER
BLADE MVS TO LEFT CYLINDER - FRONT	1/2"	FRONT
BLADE MVS TO LEFT CYLINDER - FRONT	1/2"	FRONT
FRONT STEERING - CAST TO FRONT CYLINDERS	5/8"	CENTER
FRONT STEERING - CAST TO FRONT CYLINDERS	5/8"	CENTER
TANDEM BY CASE DRAIN	5/4"	
4.6 HYDRO CASE DRAIN	3/4"	
4.21 PRL CASE DRAIN	1/2"	
PURZIL CASE DRAIN	1/2"	
CDC-0150C DRAIN	3/4"	
CDC-0150C 4X4 DRAIN	3/4"	
DTS-0150A RELIEF	1/2"	
RADIATOR RELIEF	1/2"	



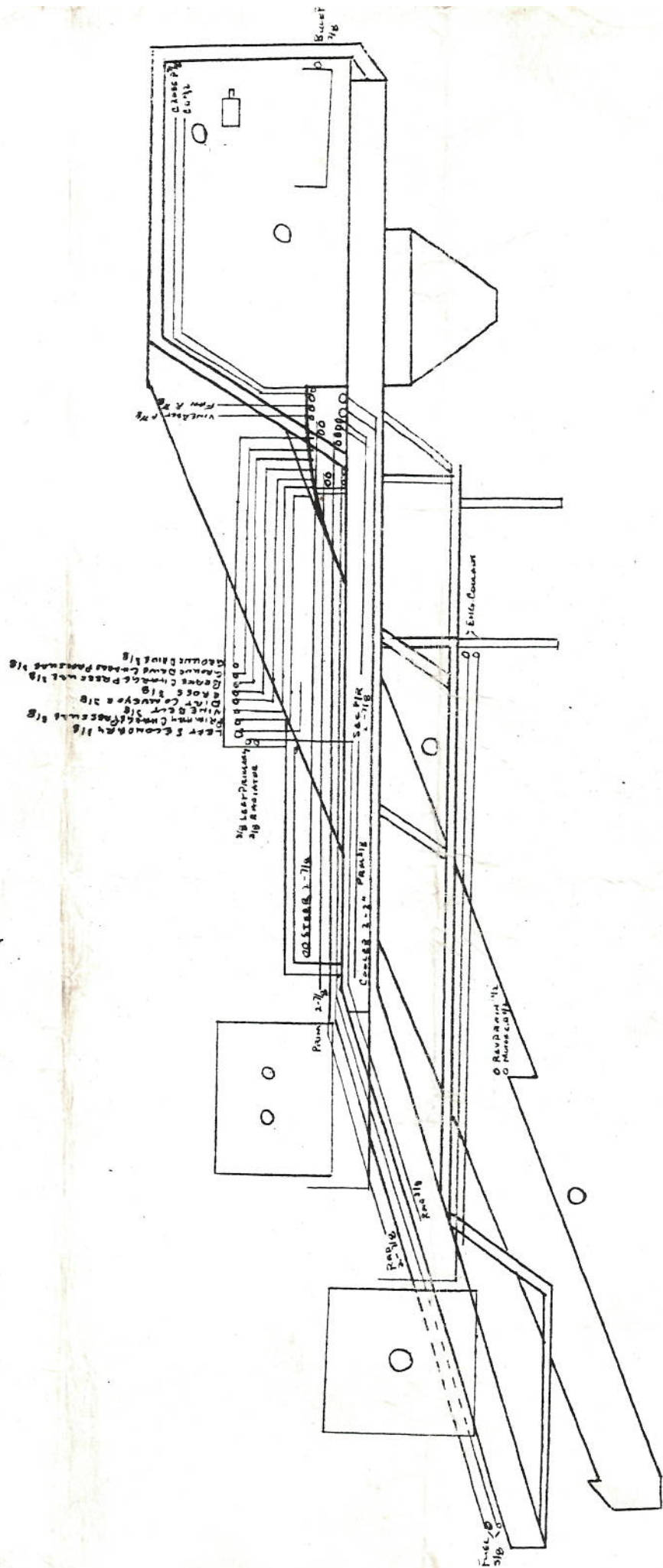
MS18 FWD
 MS18 C.D
 MS18 REV
 PRIM RET
 PRIM PRESS
 VIB RET
 VIB Press

R. SIDE

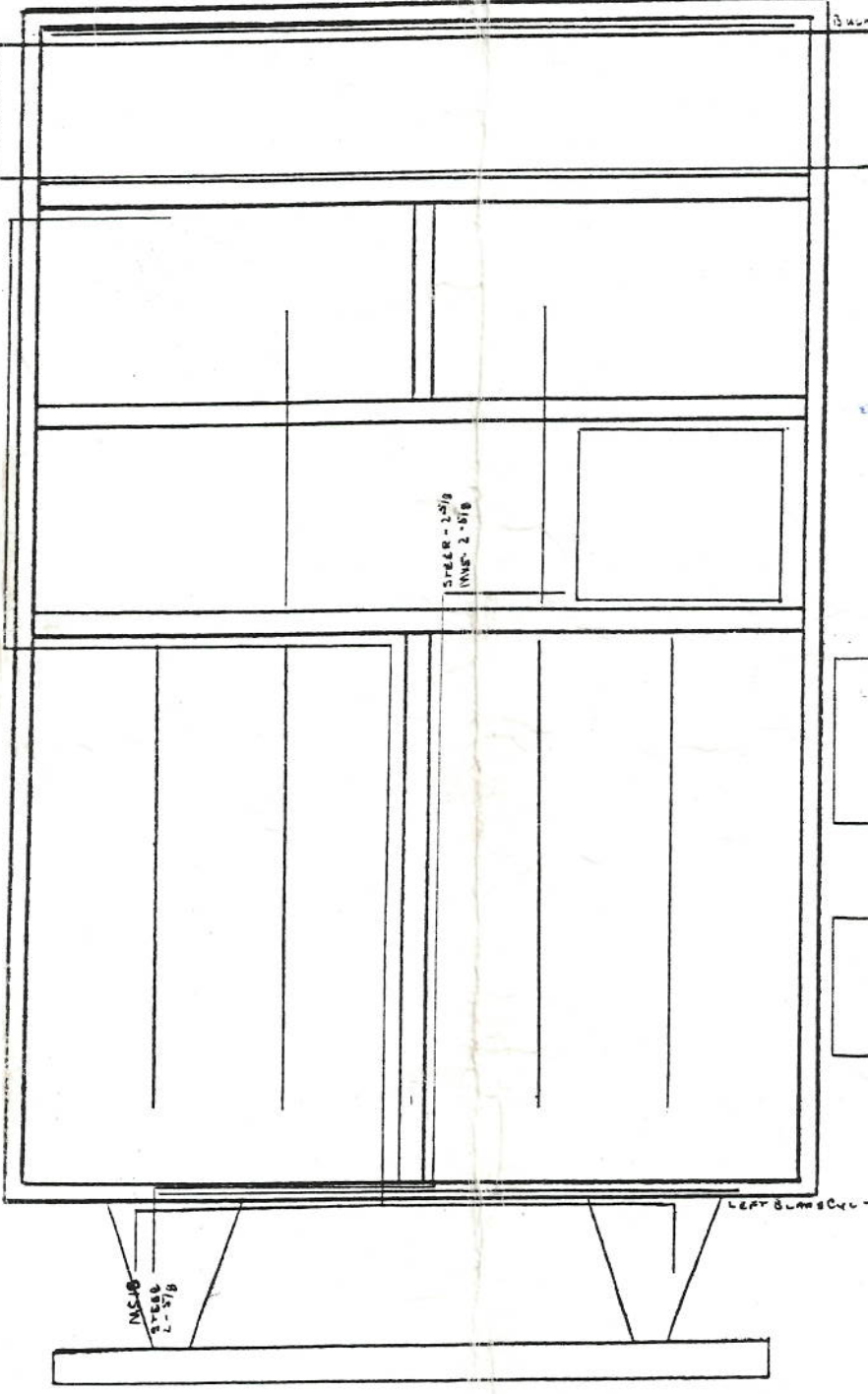
RIGHT SIDE VRSPT
 11/102

C.D.
 DEV R
 DEV P

Left Side CRATER
11/10/2



8-10-1960
2-518



3-10-1960

623451
11/102

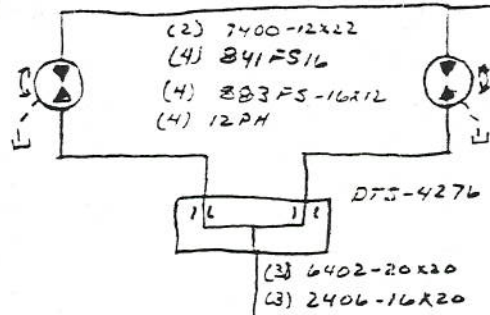
STEEL - 1-10/8
WMS - 2-518

LEFT BLIND CURT - 2-112

8-10-1960
2-518

GROUND DRIVE - CASE FLUSHING
 MSB3/DTS-0150C/DTS-455
 STRAIGHT THRU

11/24/02 REVISION #1
 E 02206
 6RSPET
 PRESTON PRODUCE



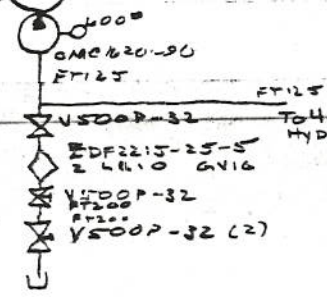
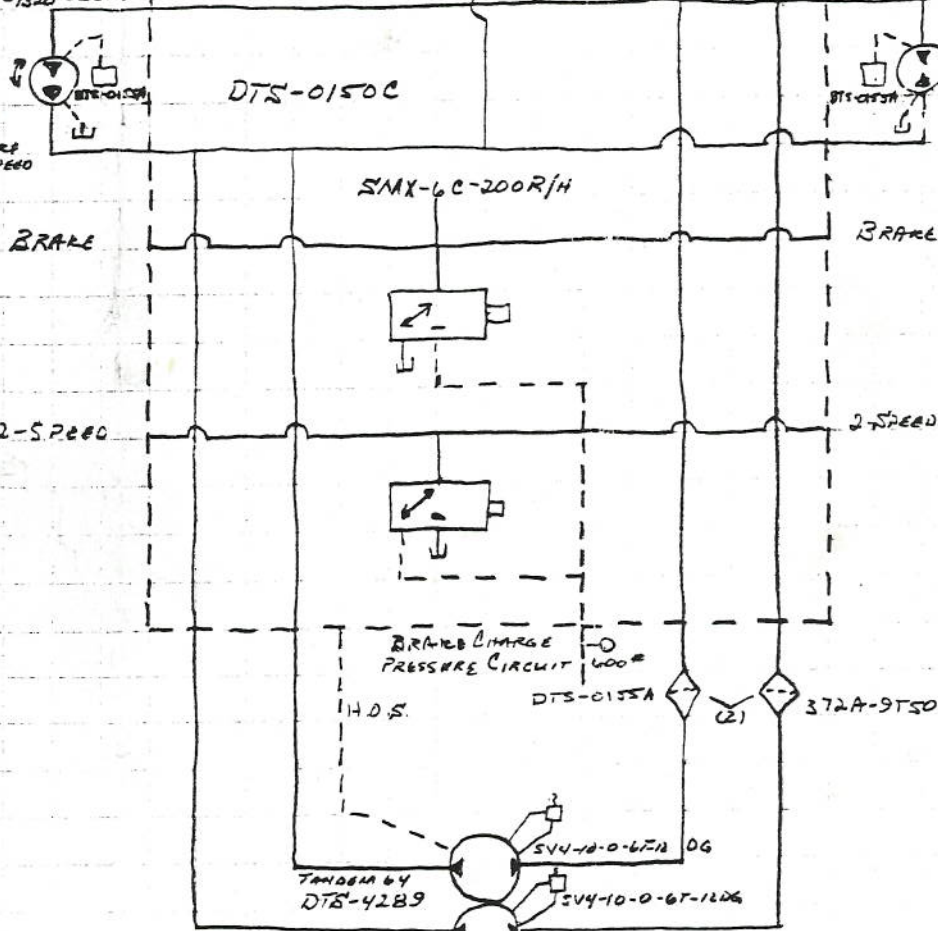
MSB-2-121-A1B-1120-50
 6743701K

9343705B

MSB3-A-621-FB3-1320-2000
 (2) 635F16x20
 (2) 20PH
 (2) 7400-12x27 CO
 (2) CR4475B12 BRMS/25SPEED

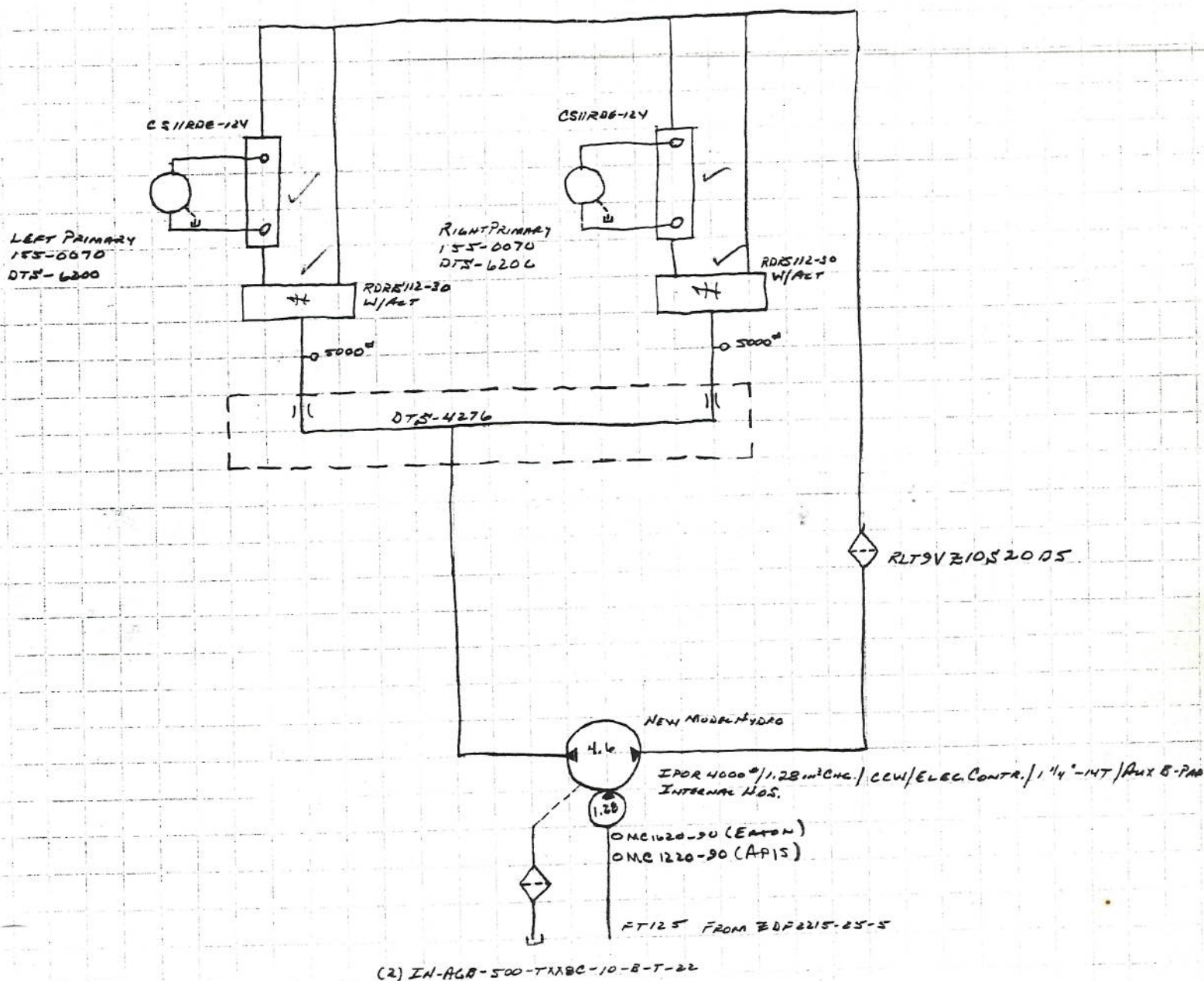
MSB3-A-621-FB3-1320-2000

9343705B
 635F16x20
 20PH
 7400-12x27 CO
 CR4475B12 BRMS
 2-SPEED



PRESTON PRODUCE

SELF PROPELLED HARVESTER PRIMARY CIRCUIT

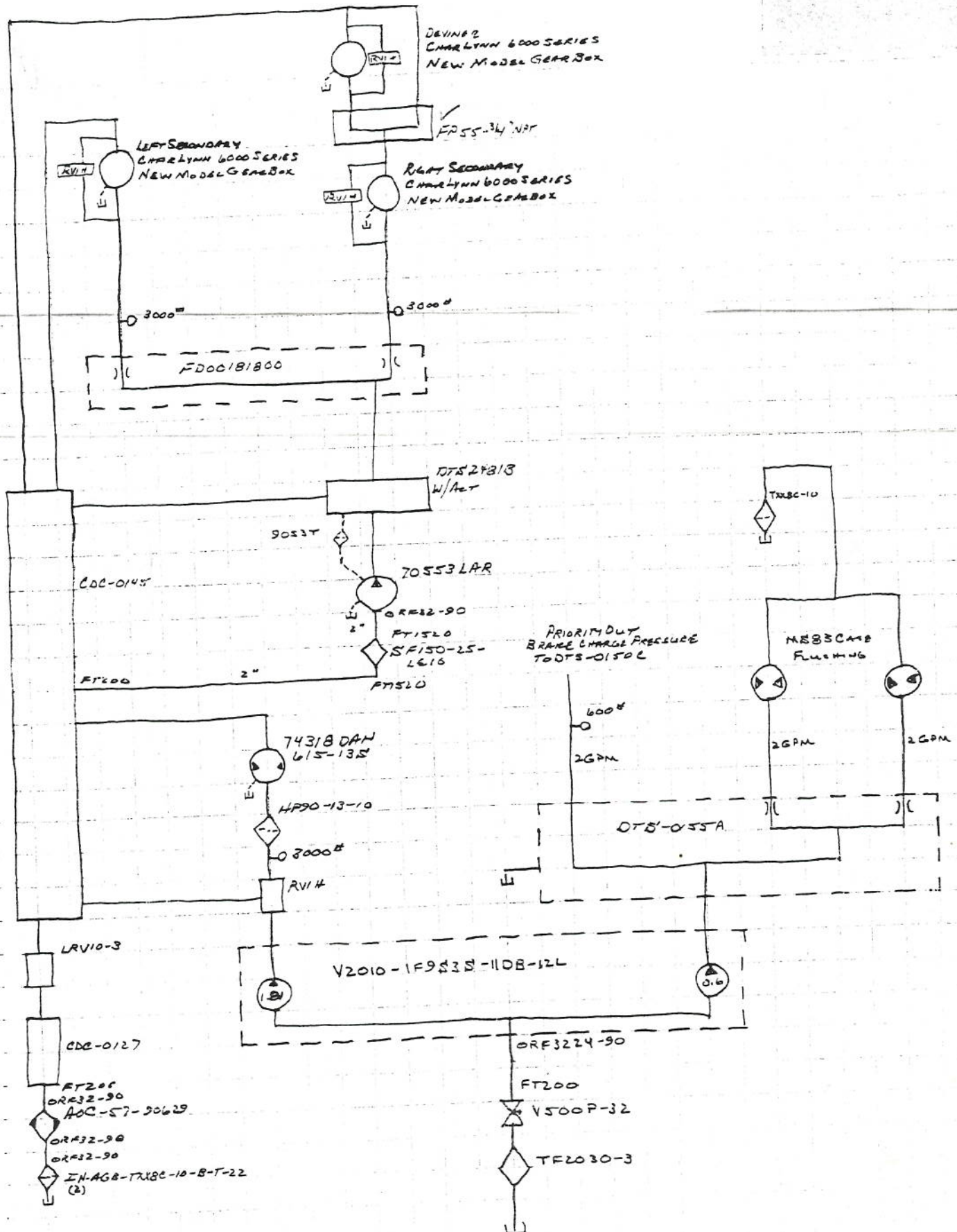


SELF PROPELLED HARVESTER STRAIGHT THRU.
SECONDARY - DEVINOR / FOLCLATH CASE FLYING

#02206

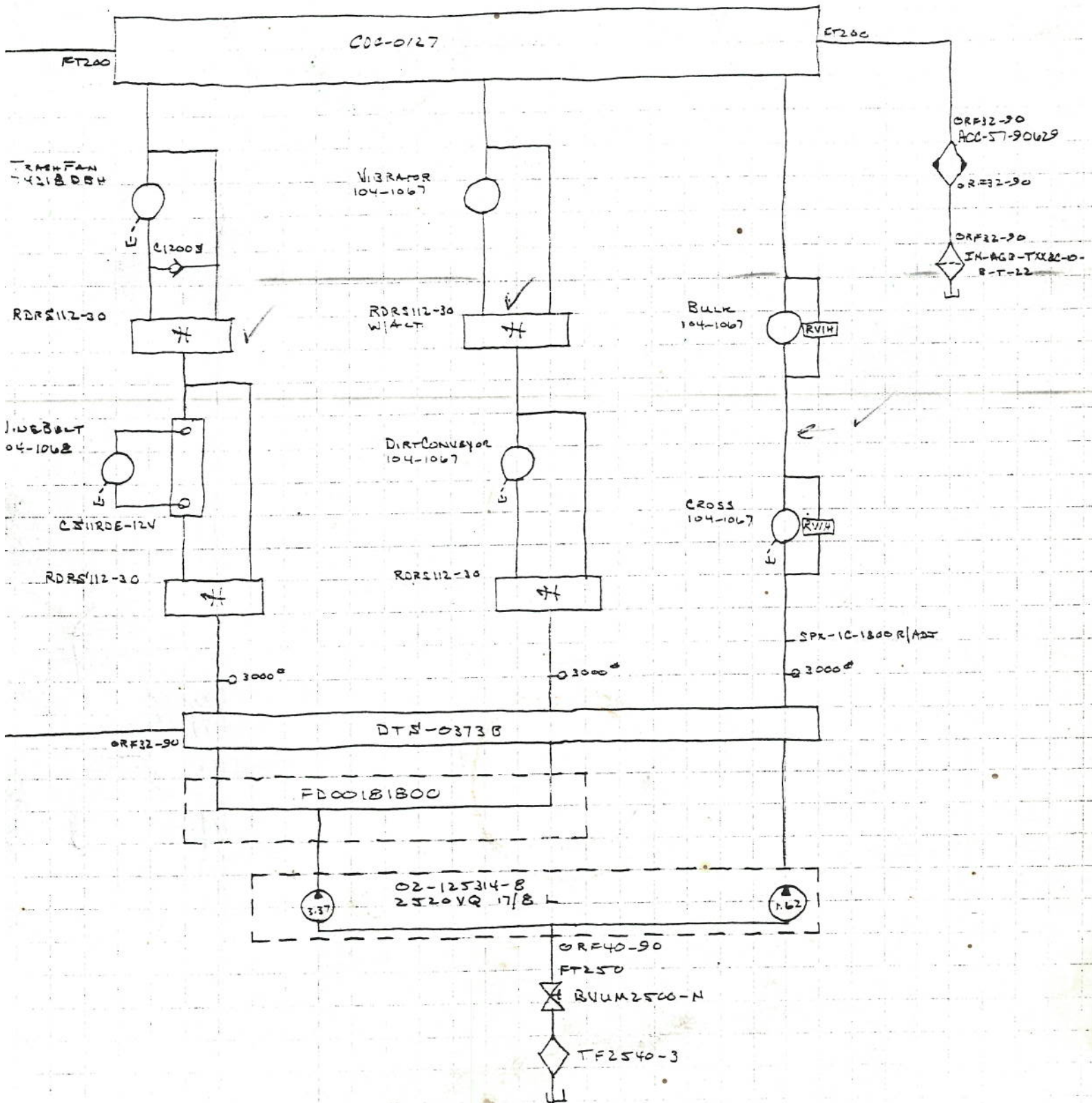
LRSPT

PRESTON PRODUCE



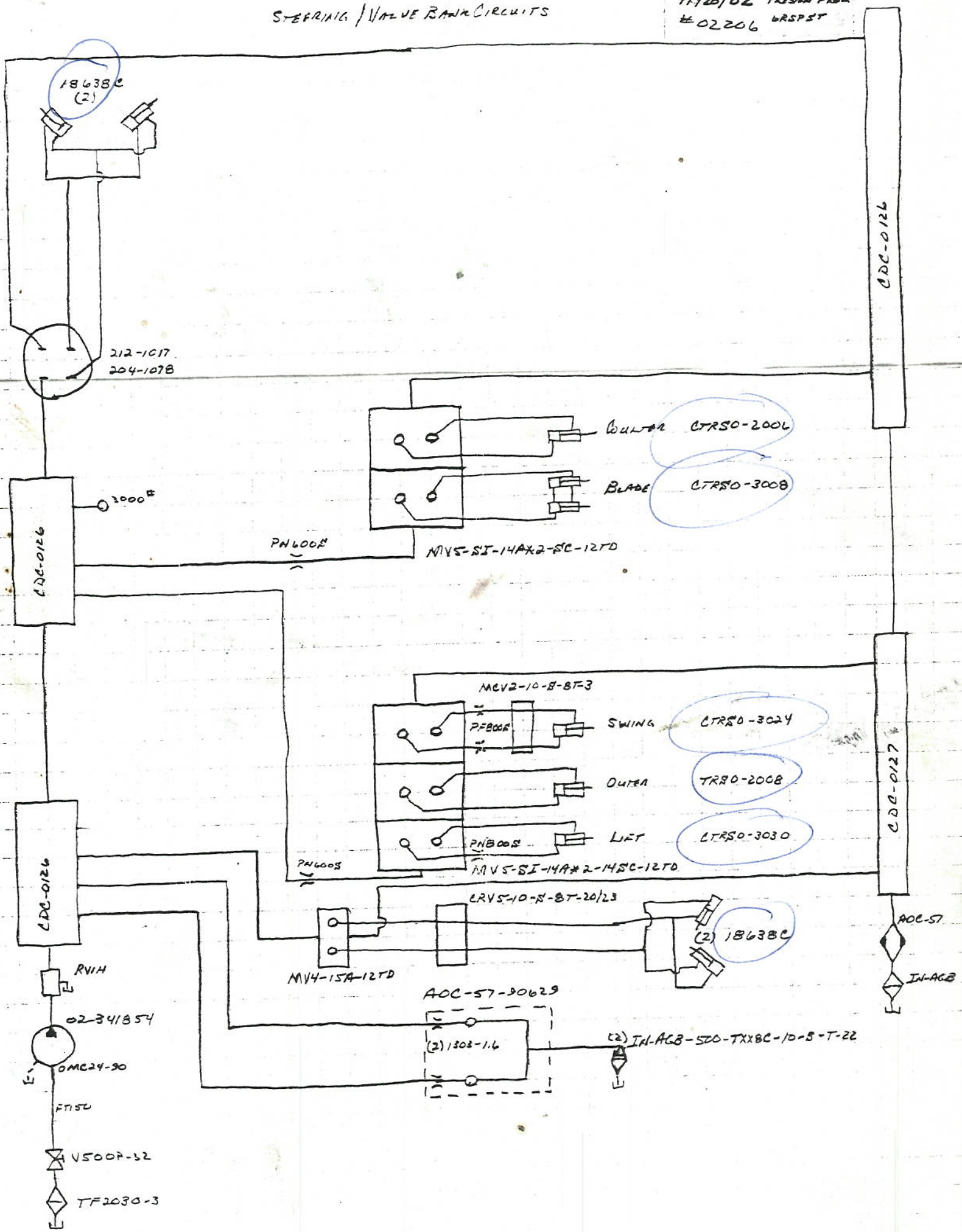
SELF PROPULSION HARVESTER - STRAIGHT THRU
VINE BEET - DIRT CONVEYOR - CROSS

11.12.102
02206
6R2PST
PRESTON PRODUCE



STEERING / VALVE BANK CIRCUITS

11/20/02 PLSHOW PDR
#02206 WRSPST



12/23/02
E02206
6RSPH-ST
PRESSURE

②"

③"

⑤"

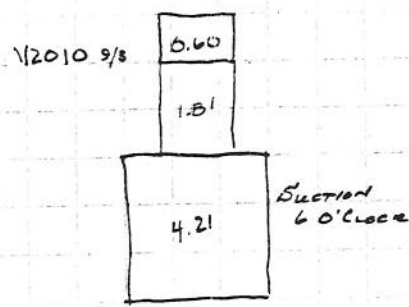
④"

2" CUS N/A
V500P-32
FT200
FT200
V500P-32
2" CUS N/A
2" 90° STEEL
W43-32PK 2"
ZDF2215-25-5
W43-32PK 2"
2" 90° STEEL
2" CUS N/A
V500P-32
2" CUS N/A
2" TEE 1/2"
X-2" X 1 1/4" BUSH 0-2" 90° STEEL
FT125 2" X 1 1/4" BUSH
*TL64-2.12 IN³ FT125
*4.6 HYDRO

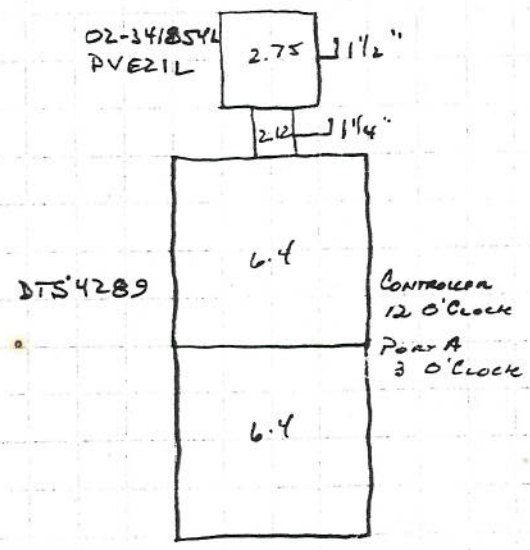
TF2030-3
2" CUS N/A
V500P-32
2" X 1 1/2" BUSH
FT150
*PVE21L

TF2030-3
2" CUS N/A
V500P-32
FT206
*V2010

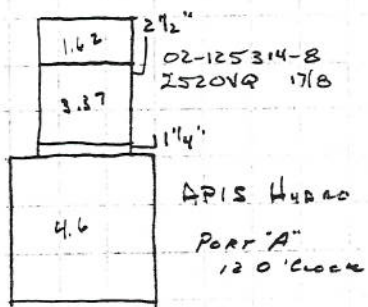
TF2540-3
2 1/2" CUS N/A
BVDM 2500-N
FT250
*2520VQ



L.R.



L.L.



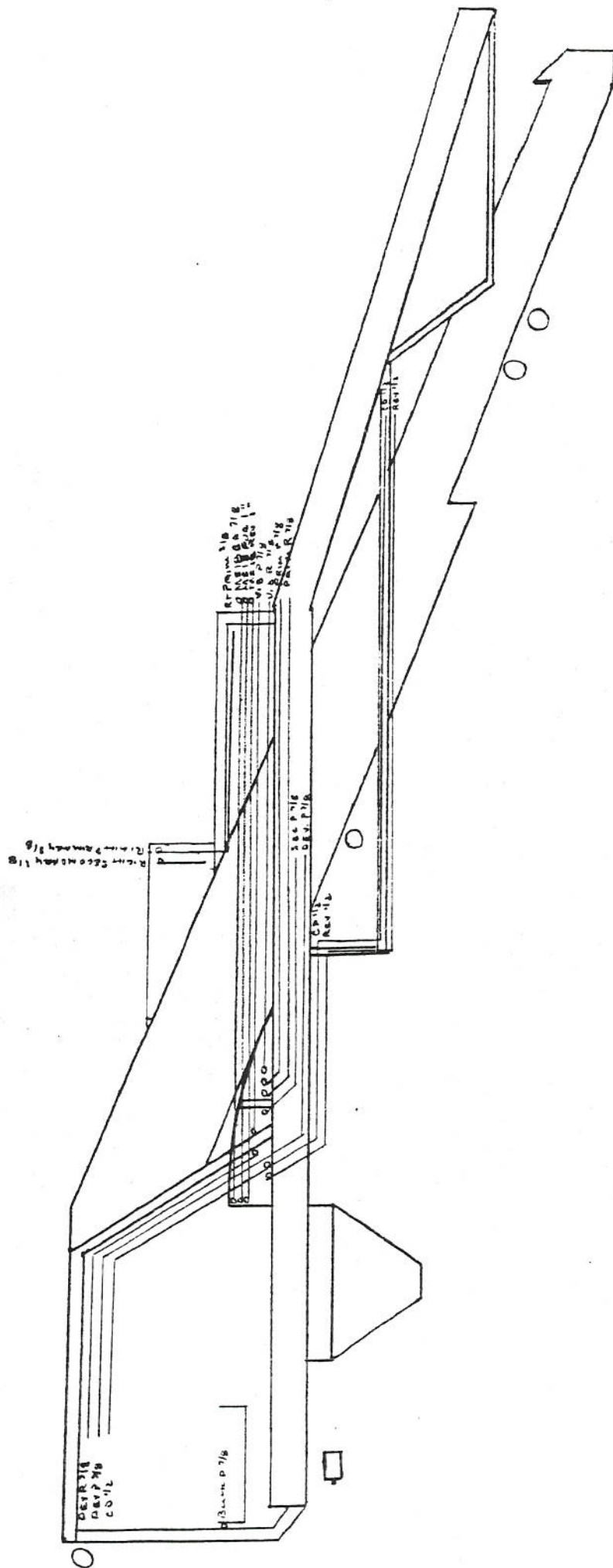
K55-01 - SAE #1 C/C/C
1216-107 COUPLERS

LEFT SIDE

LEFT PRIMARY	P 7/8"
LEFT PRIMARY	R 7/8"
LEFT PRIMARY REV. DRAIN TO 2-PRIM REV	1/2"
LEFT SECONDARY	P 7/8"
LEFT SECONDARY	R 7/8" COC-0145
RADIATOR	P 7/8"
RADIATOR	R 7/8" COC-0145
VINE BELT	P 7/8"
TRASH FAN	R 7/8" COOLER
RADIATOR MAKE UP	1" ENGINE
RADIATOR AUTO-ANALOG BLEEDER	3/8" ENGINE
CROSS	P 7/8"
CROSS TO BULK	P 7/8"
STEERING	P 7/8" COOLER
STEERING	R 7/8" COC-0127
FUEL	P 1/2" ENGINE
FUEL	R 5/8" ENGINE
LEFT SIDE MOTOR CASE DRAINS	1/2" TANK
COOLER	2" FROM COC-0127
COOLER	2" TANK
ENGINE COOLANT	2 1/2" ENGINE
ENGINE COOLANT	2 1/2" ENGINE
STEERING	3,000
CROSS	3,000
DIRT CONVEYOR	3,000
VINE BELT	3,000
BRAKE CHARGE PRESSURE	600
RIGHT SECONDARY	3,000
LEFT SECONDARY	3,000
RADIATOR	3,000
PRIMARY CHARGE PRESSURE	600
RIGHT PRIMARY	5,000
LEFT PRIMARY	5,000
GROUNDRIVE CHARGE PRESSURE	600
GROUNDRIVE	10,000

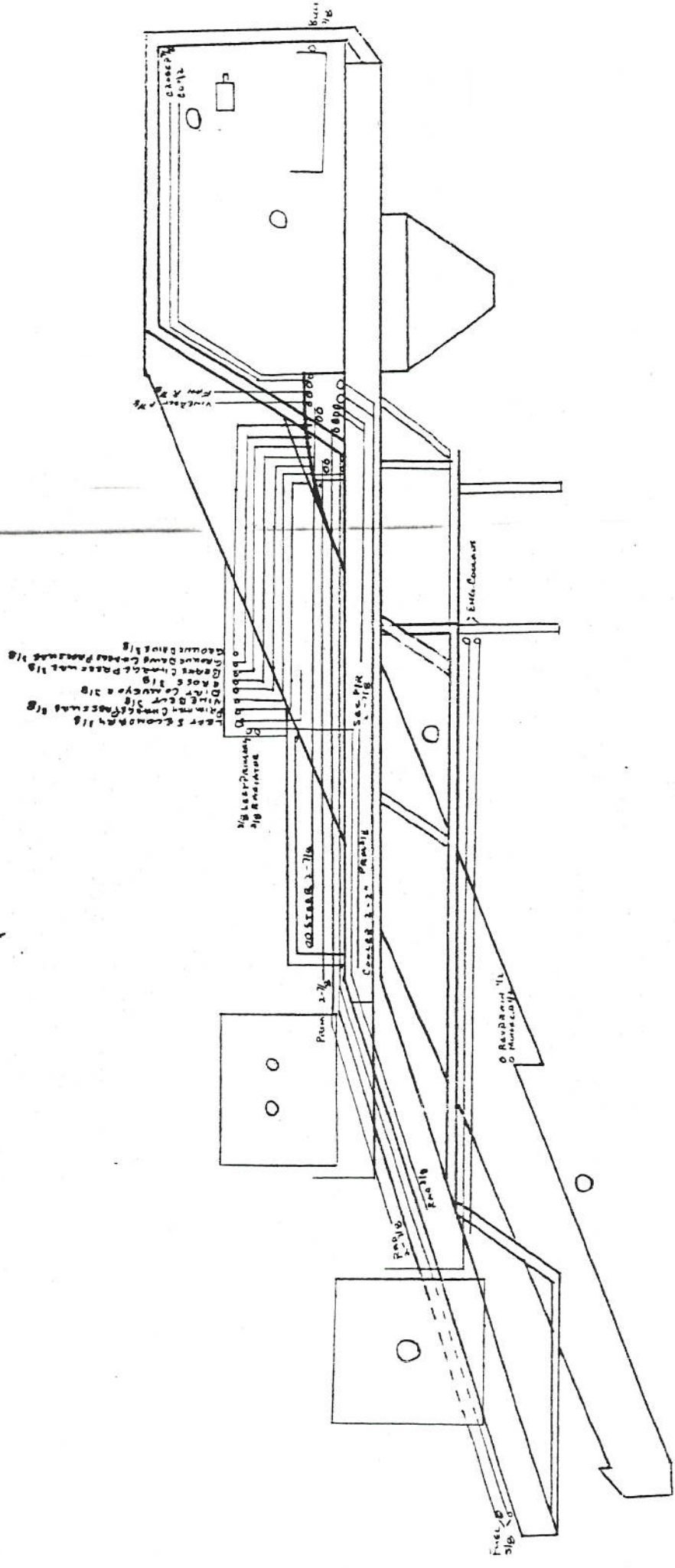
RIGHT SIDE

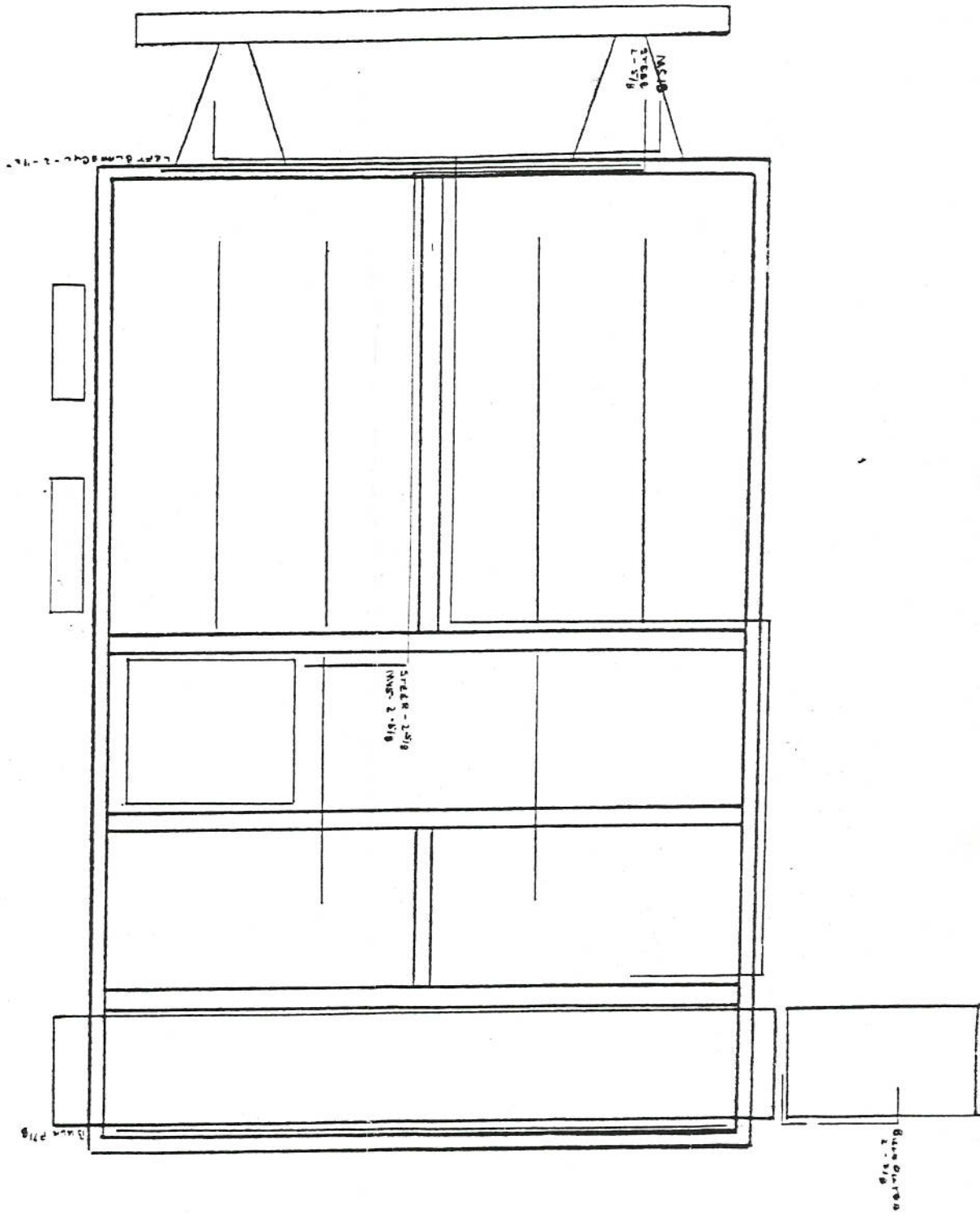
MS 18 FOR	1"	RIGHT / CENTER
MS 18 REV	1"	RIGHT / CENTER
MS 18 C.D	7/8"	RIGHT / CENTER TANK
RIGHT PRIMARY	P 7/8"	
RIGHT PRIMARY	R 7/8"	
RIGHT / LEFT PRIMARY REVERSE DRAIN	1/2"	TANK
RIGHT SECONDARY	P 7/8"	
RIGHT SECONDARY TO DRAINER	P 7/8"	
DRAINER	R 7/8" COC-0145	
BULK	R 7/8" COOLER	
RIGHT SIDE MOTOR CASE DRAINS	R 7/8" COC-0127	
BOOM OUTER CYLINDER	1/2"	TANK
BOOM OUTER CYLINDER	3/8"	
DIRT CONVEYOR VIBRATOR	3/8"	
VIBRATOR	P 7/8"	
	R 7/8" COOLER	
	R 7/8" COC-0127	
FRONT MVS VALVE BANK - CAST TO MVS	P 5/8"	CENTER
FRONT MVS VALVE BANK - CAST TO MVS	R 5/8"	CENTER
BLADE MVS TO LEFT CYLINDER - FRONT	1/2"	FRONT
BLADE MVS TO LEFT CYLINDER - FRONT	1/2"	FRONT
FRONT STEERING - CAST TO FRONT CYLINDERS	5/8"	CENTER
FRONT STEERING - CAST TO FRONT CYLINDERS	5/8"	CENTER
TANDEM BY CASE DRAIN	3/4"	
4.6 HYDRO CASE DRAIN	3/4"	
4.21 P&L CASE DRAIN	1/2"	
PURZIL CASE DRAIN	1/2"	
CDE-0150C DRAIN	3/4"	
CDE-0150C 4X4 DRAIN	3/4"	
DTS-0150A RELIEF	1/2"	
RADIATOR RELIEF	1/2"	



RIGHT SIDE VIEW
11/1/02

Left Side CRP
11/1/02





2546T
11/102