

#18088

Heartland

Department: _____
Date: 4-18-18

Serial # 18088
Model # 4RSPH65LAN

Customer: HEARTLAND
Dealer: BIG IRON

Quality Check Tasks To Be Completed Before Removal Of Item From Department

		Date Completed	Initial
Framing :			
	1. All Welded Components Tied Together With Complete Penetration On Both Pieces		
	2. All Welds Full And No Undercut		
	3. All Welds Smooth And Sanded If Necessary		
	4. No Welding Splatter Present		
	5. All Necessary Braces Installed Before Dis-Assembly And Painting		
	6. Grease Pivot Points Before Moving Machine		
Engine:			
	1. Radiator Screen	Nick	2/13
	2. Engine Oil	Cummings	
	3. Engine Water And Anti-Freeze	(Cummings)	
	4. Heater Hoses And Shut Off Valves	Nick	2/13
	5. A/C Complete Except For Charging	M.E	
	6. Pre-Cleaner Installed	M.E	
	7. Exhaust / Intake Clamps	MLM	2/15
	8. Muffler Mounts Tight	MLM	2/15
Wheel Drives:			
	1. Mounting Bolts All Installed And Torque Properly		
	2. Lug Nuts Present And Torque Properly - Except For Shipping		
	3. Tires : Front		
	Rear	MLM	2/21/18
	4. Steering Tie Rods Installed Properly All Bolts Tightened		
	5. Planetary Wheel Drives Filled With Lube	Nick	12/5/17
Airhead:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Mounting Bearings Tight		
	3. Fan Shaft And Bearings Tight And Set Screws		
	4. Motor Chain		
	5. Hump Shaft Actuator		
	6. Airhead Gearbox Filled With Lube	MLM	2/28/18
	7. Breather On Airhead Gearbox		
	8. Zerks Installed and Tight In All Grease Points		
Primary:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Reversing Valves		
	3. Cylinders		
	4. Gearboxes Installed In Proper Orientation		
	5. Gearboxes Filled With Lube	ME	2-21-18
	6. Motors	ME	2-17-18
	7. Hydraulic Lift Shaker If Used	ME	2-17-18

Department: _____ Serial # _____
 Date: _____ Model # _____

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 Dealer: _____

Quality Check Tasks To Be Completed Before Removal Of Item From Department

		Date Completed	Initial
Secondary /Deviner:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Reversing Valves		
	3. Gearboxes Installed In Proper Orientation		
	4. Gearboxes Filled With Lube		
	5. Motors	MF	2-21-18
		MP	2-17-18
Cross Conveyor And Star Rolls:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Drives Chains		
	3. Motors		
	4. Flow Control And Hardware	MI	2-12-18
Airhead Feed Conveyor:			
	1. Motor		
	2. Shields Installed & Alignment Checked Before Painting		
	3. Flow Control And Hardware		
	4. Support Arm / Shield / Drive Chain	N.H	
	5. Zerks Installed and Tight In All Grease Points	M.E	2-22-18
Stone Conveyor:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Drive Chain		
	3. Motor		
	4. Flow Control And Hardware	ME	2-17-18
	5. Rubber		
	6. Pan Properly Cut To Size	MF	2-16-18
Airhead Discharge Conveyor:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Drive Chain		
	3. Motor		
	4. Flow Control And Hardware	MF	2-17-18
Line Belt:			
	1. Lift Actuator - Properly Aligned With Arm		
	2. Flow Control And Hardware		
Line Belt Distributor Rolls:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Drive Chain		
	3. Motor		
	4. Flow Control And Hardware	MI	2-17-18
	5. Trash Chute And Support Arms		

Department: _____ Serial # _____
 Date: _____ Model # _____

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 Dealer: _____

Quality Check Tasks To Be Completed Before Removal Of Item From Department

		Date Completed	Initial
Sorting Or Bin Fill Conveyor:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Drive Chain		
	3. Motor	ME	2-17-18
	4. Intake End Rubber		
Holding Bin / Boom Conveyors:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Bin Doors And Rubber		
	3. Drive Chain		
	4. Motor	ME	2-17-18
	5. Gearbox Installed In Proper Orientation		
	6. Cylinders - Swing / Lift / Outer Boom	MCM	2/14
Stone Box:			
	1. Cylinders		
	2. Deflector On Top Under Chain		
Gearboxes:			
	1. Filled With Proper Oil		
	2. Conveyor Gearboxes		
	3. Airhead Gearbox		
	4. Pump Drive With Right Drive Plate Installed And Torque On Engine		
	5. Pumps Installed And Braced As needed		
	6. Charge All Pumps With Hydraulic oil Before Start Up		
Other:			
	1. Counter Weight	N/A	N/A
	2. Lights		
	3. All Assembly Bolts Required		
	4. Service Kit		
	5. Brake Release Bolts If Needed		
	6. Chain Tighteners	ME	2-21-18
	7. Ladders	MCM	2/13
	8. Bulk Loader Rest	MCM	2/13
	9. Fuel Tank	MCM	2/13
	11. Shaft Keys Cut To Proper Length And Installed		
	12. All Set Screws Tightened and Loctited As Required		
	a. Bearing		
	b. Sprockets	ME	2-17-18
	13. All Belting Installed And Bolted		
	14. Serial Number And Model Tags Installed		
	15. All Warning Labels And Company Logo Stickers Applied		
	16. Grease All Points Needing Greasing - Pivot Point Bushings - Bearings		
Crash Fan:			
	1. Shields Installed & Alignment Checked Before Painting		
	2. Motor	ME	2-17-18
	3. Coupler		

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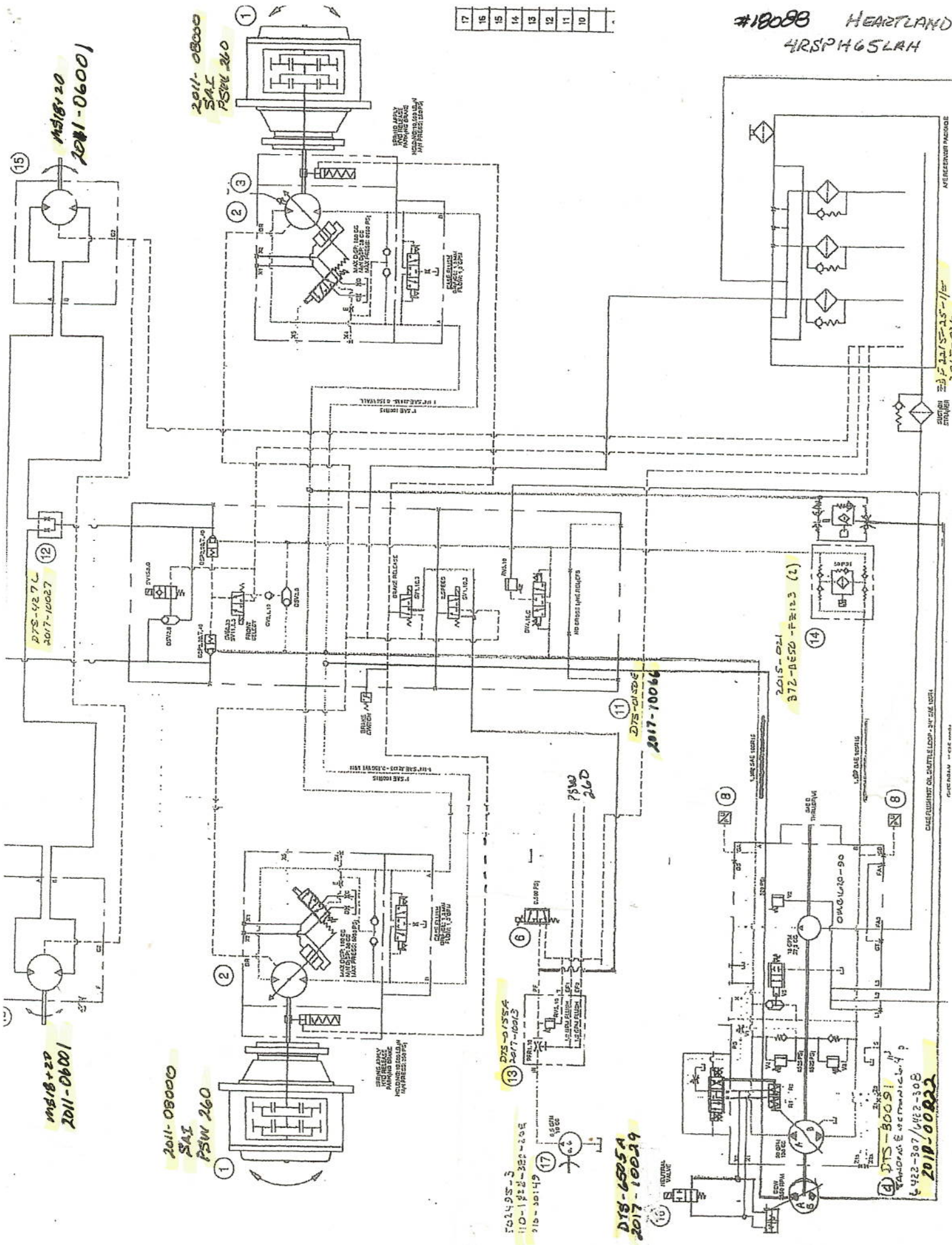
Quality Check Tasks To Be Completed Before Removal Of Item From Department

Date Completed Initial

		Date Completed	Initial
Cooler:			
	1. Proper Direction When Running With Free-Flow Valve		
	2. Screen		
Cab:			
	1. Bolted Down Tightly	McM	2/13
Rollers:			
	1. Turn Freely After Tightening	MI	2-16-18
Hydraulic Oil Tank:			
	1. Thoroughly Cleaned Out		
	2. Filters Installed		
	3. All Fittings Properly Tightened		
	4. Low Level Warning Device Installed	McM	2/19
AFE Star Table:			
	1. Correct Stars Installed And Spaced Properly		
	2. Bearings Turned Properly Before Torquing Set Screws		
	3. Shields Installed & Alignment Checked Before Painting		

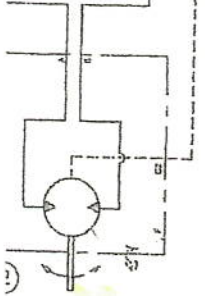
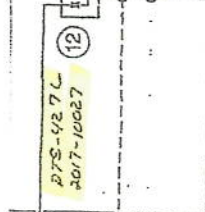
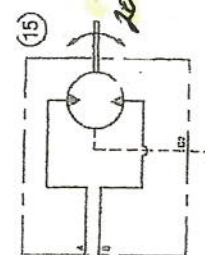
#18088 HEARTLAND
4RSP1465LH

17
16
15
14
13
12
11
10



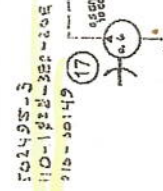
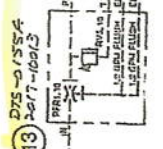
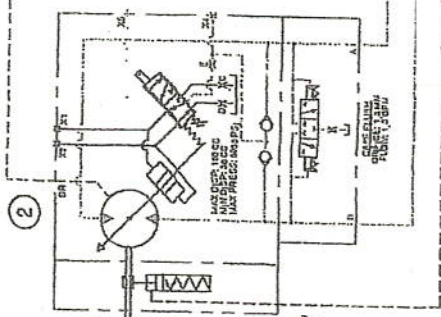
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2011-06001

2011-08000
SAI
PSW 260

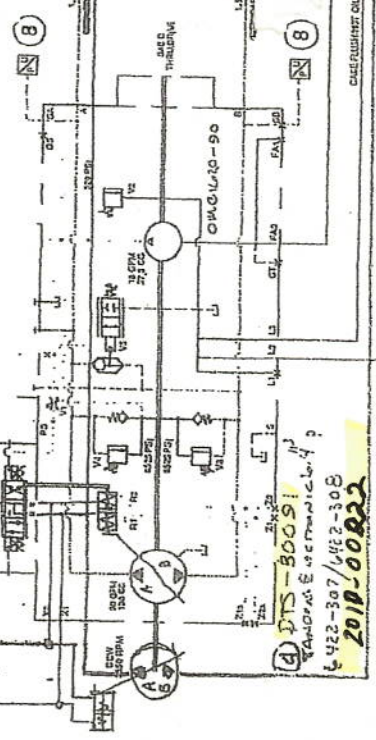
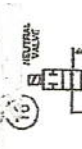


M518+20
2011-06001

2011-08000
SAI
PSW 260



D18-6505A
2017-10029



2015-021
372-0550-FE123 (1)

2015-021
372-0550-FE123 (1)

2019-0022

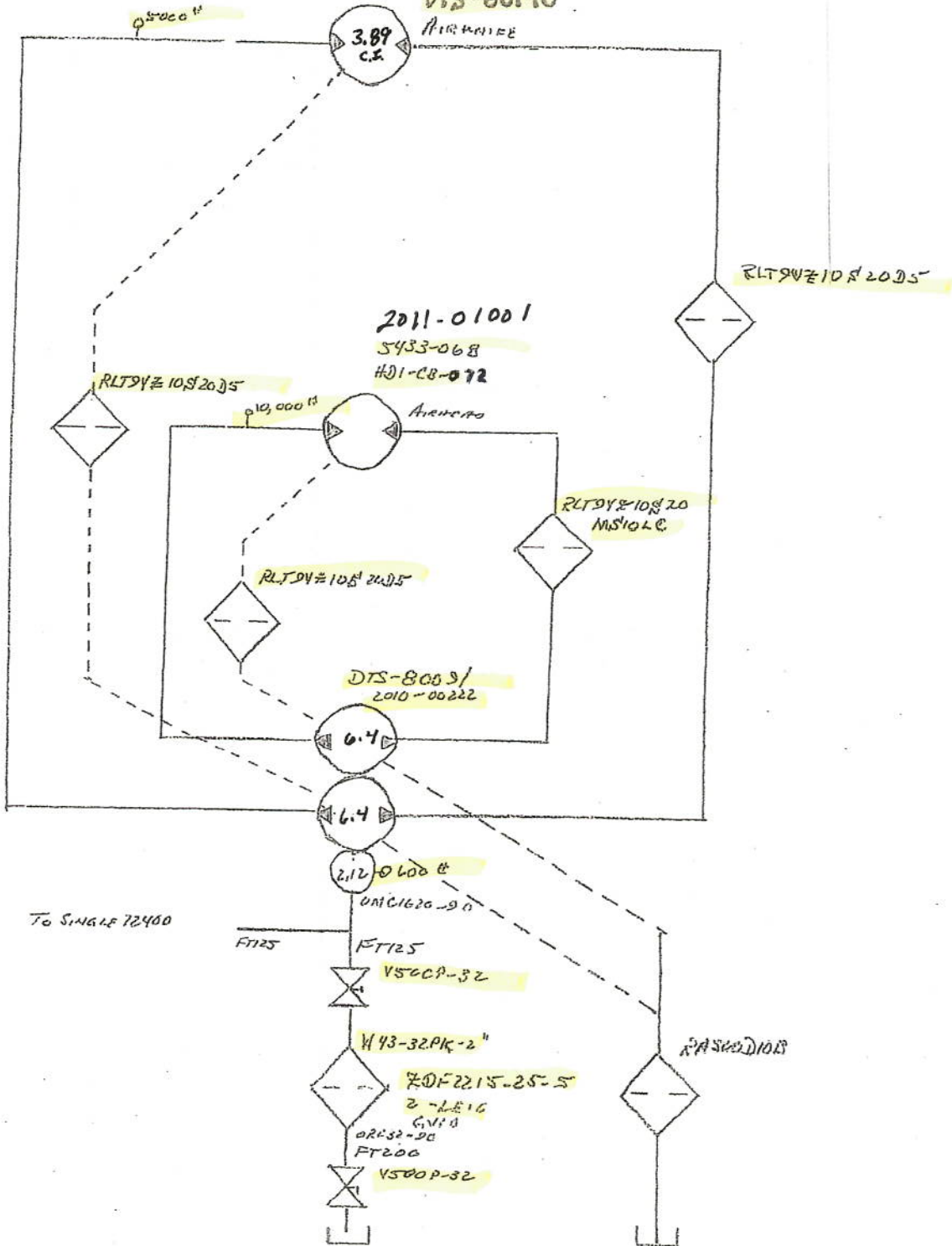
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HEARTLAND
4RSPH65LAH

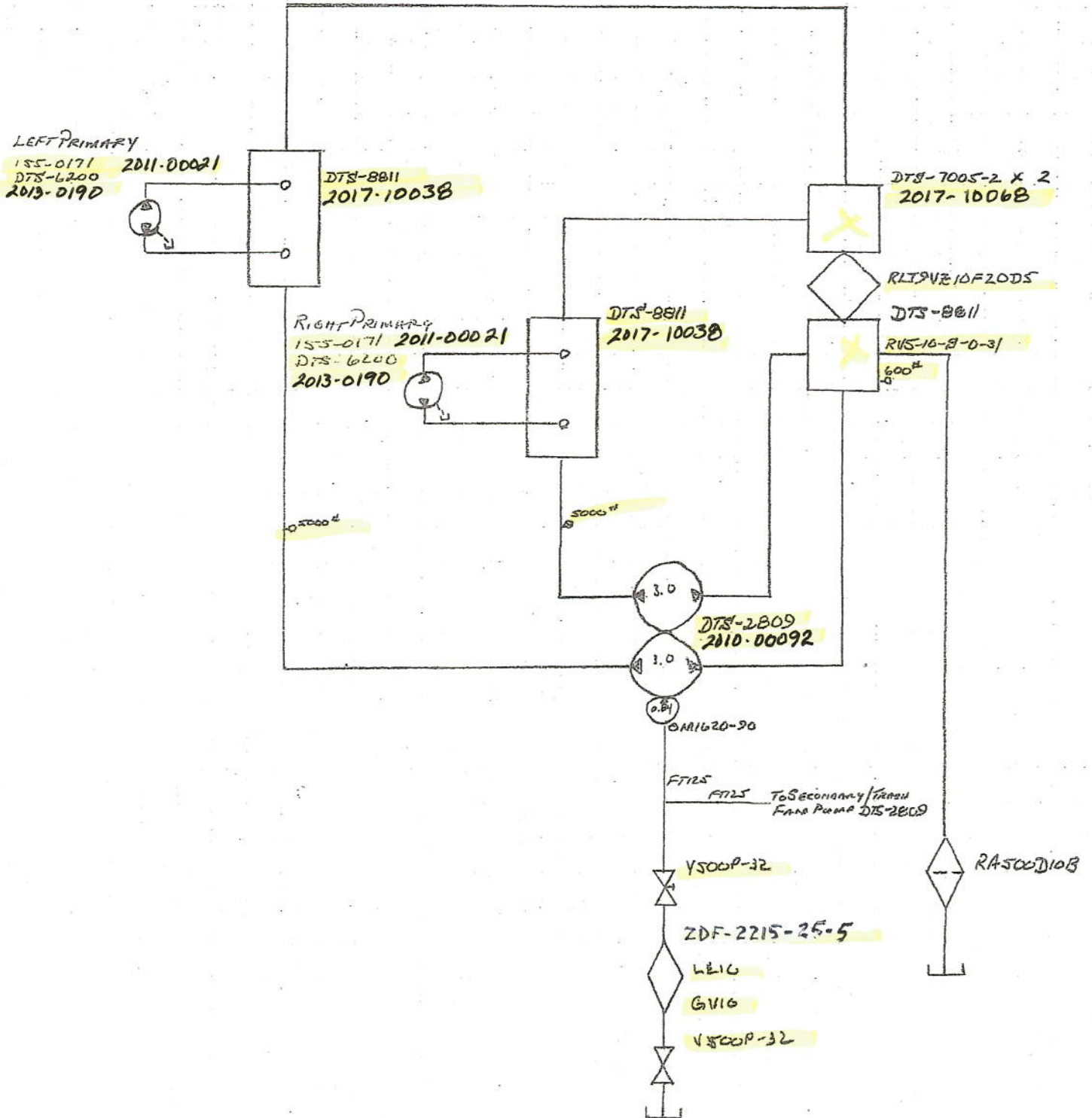
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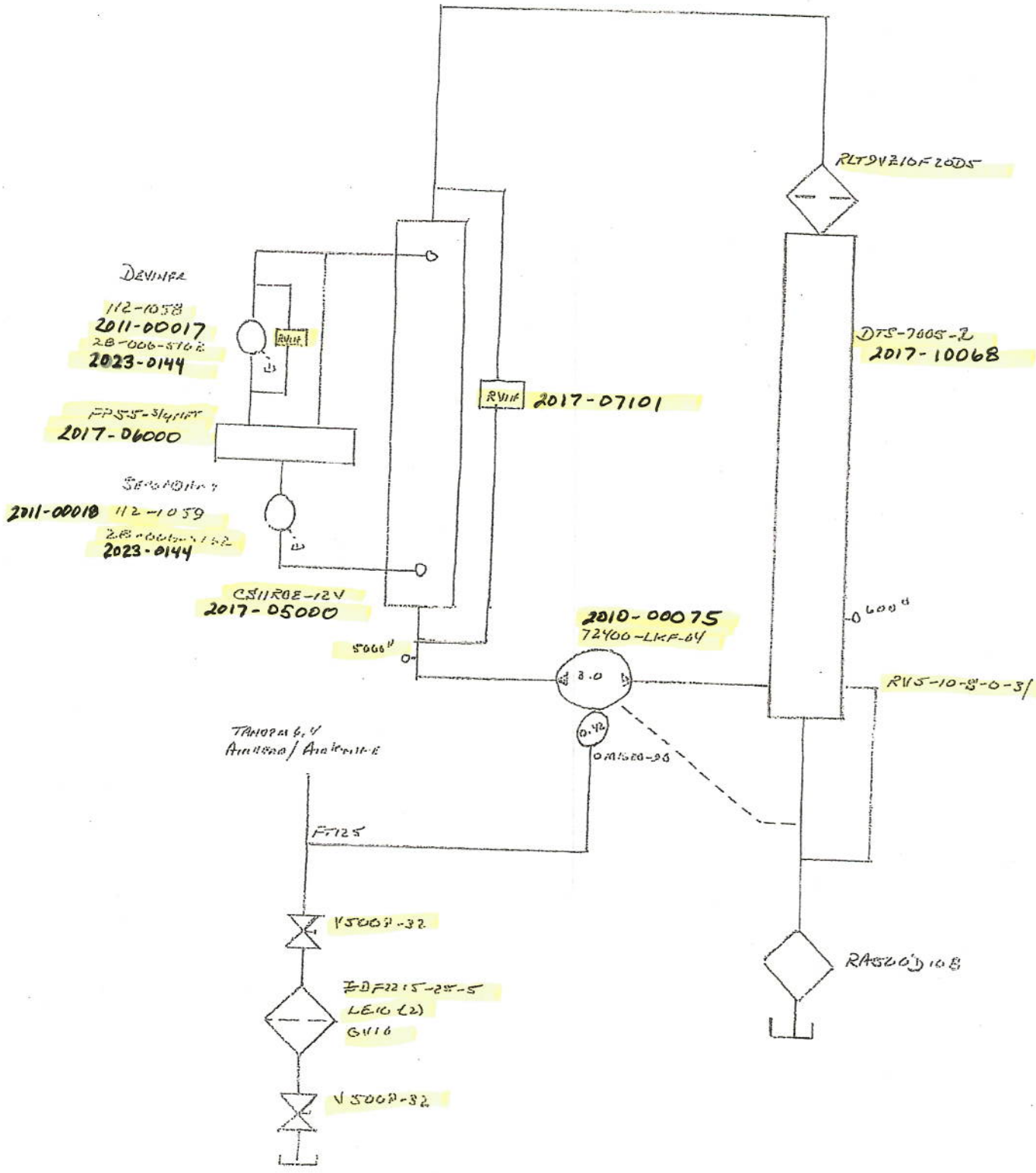
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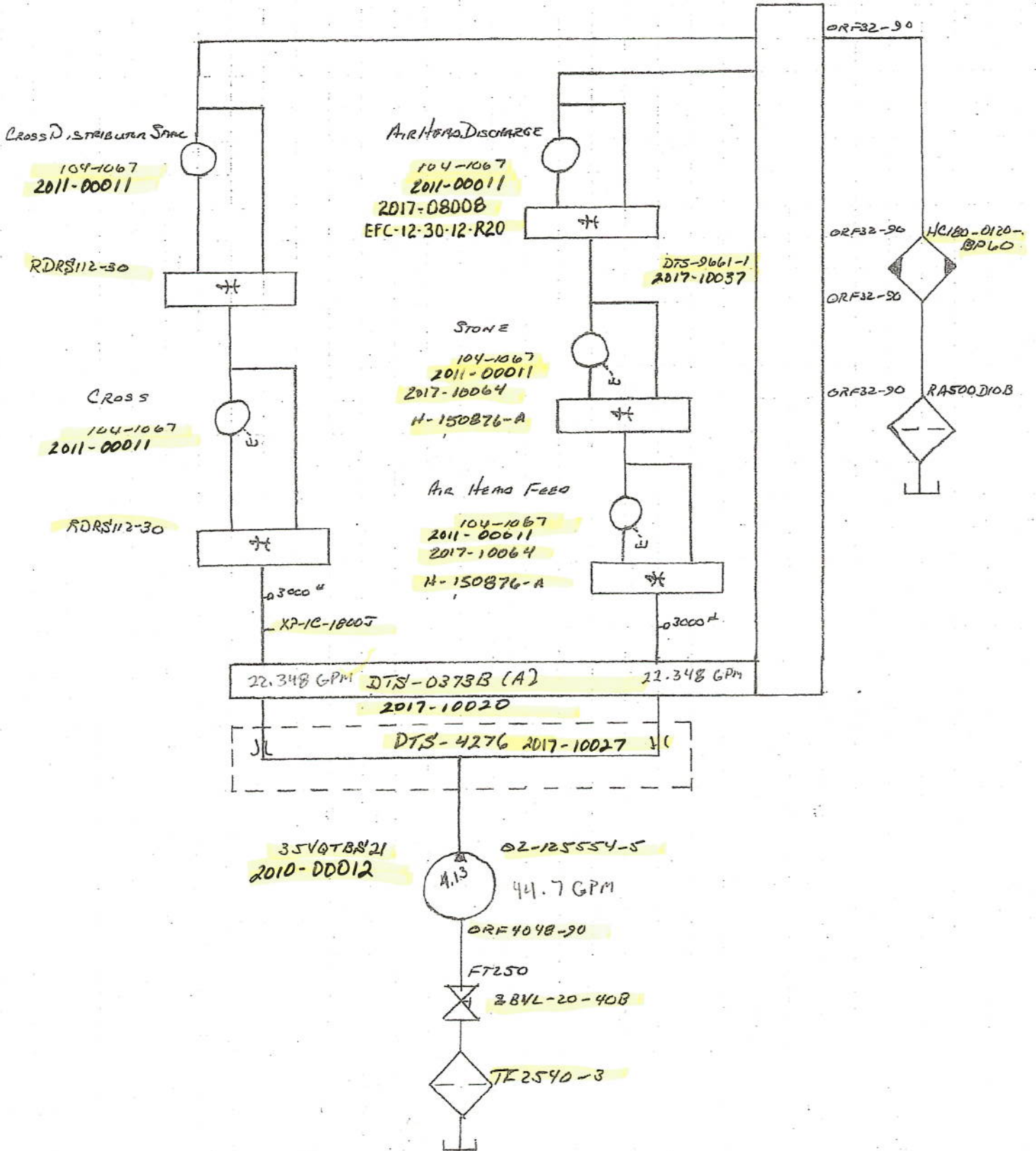
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HEARTLAND
4/RSFH 652AM



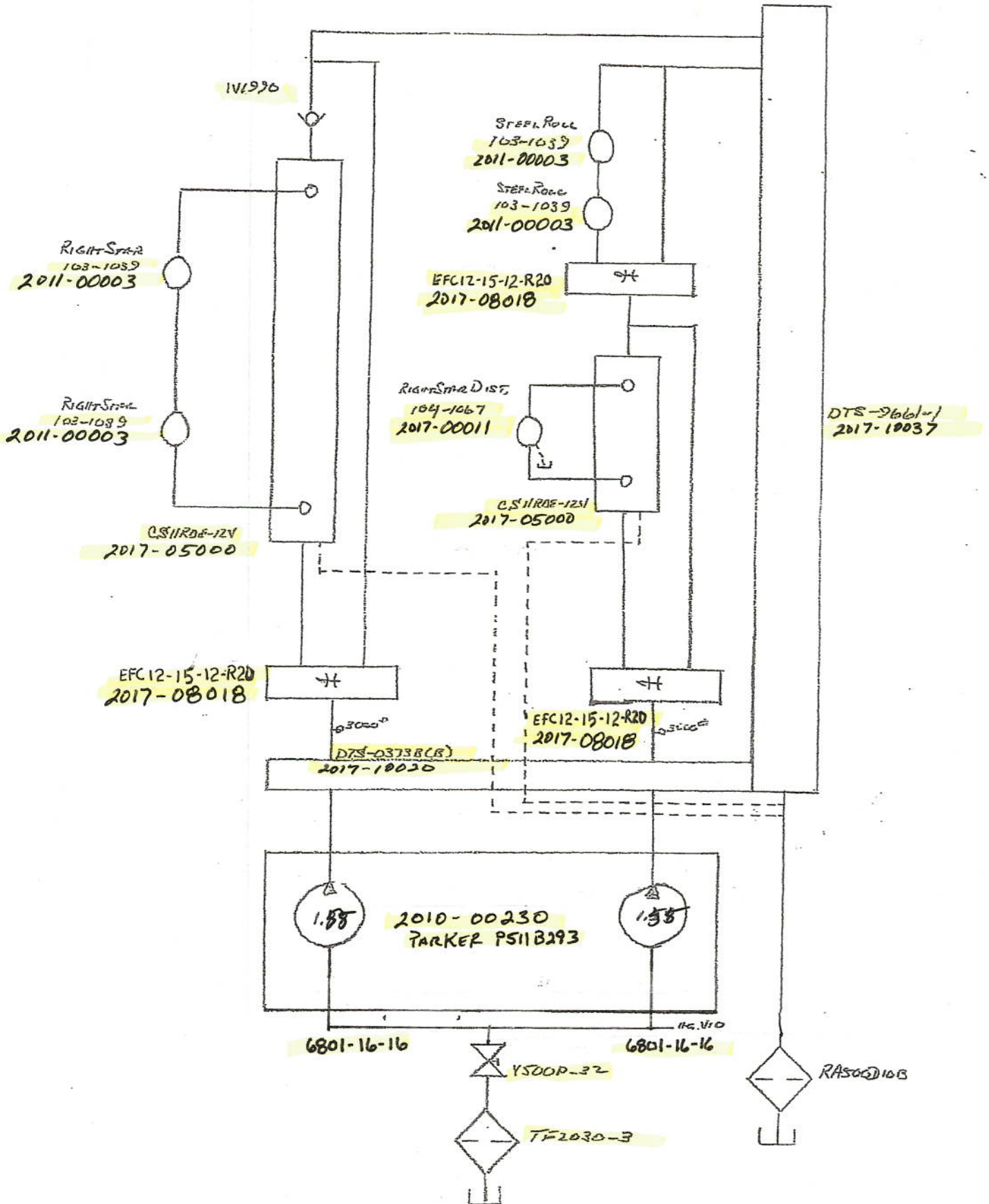
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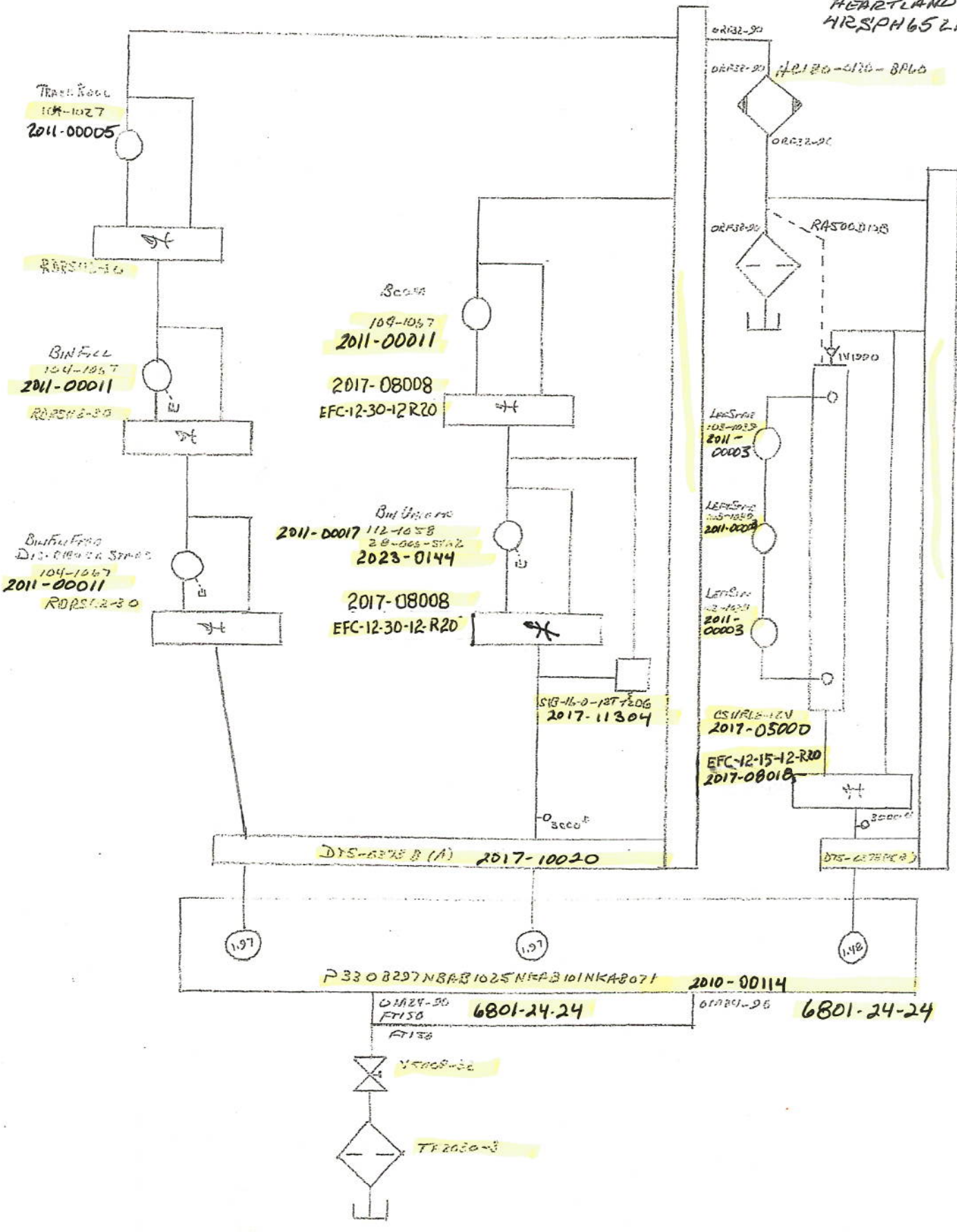
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 HEARTLAND
 WRSFH 65 LHM



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HEARTLAND
4RSPH65LPH



#18088
HEARTLAND
HRS PH 65 LPH



TRASH RACK
104-1027
2011-00005

RORS-116

BIN FILL
104-1027
2011-00011

RORS-116

BIN FILL
DIS-01022-30
104-1027
2011-00011

RORS-116

SCUM

104-1027
2011-00011

2017-08008
EFC-12-30-12-R20

BIN FILL
2011-00017 112-1028
20-002-30-2
2023-0144

2017-08008
EFC-12-30-12-R20

SIG-11-0-127-206
2017-11304

D_{SCUM}

DYS-6278 B (A) 2017-10020

ORR32-20

ORR32-20

H2O-0126-8PL0

ORR32-20

ORR32-20

RAS0001108

V11990

LIFE SINK

103-1028
2011-00003

LIFE SINK

103-1028
2011-00003

LIFE SINK

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2011-00003

CS11718-12V
2017-05000

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2017-08018

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F158

6801-24-24

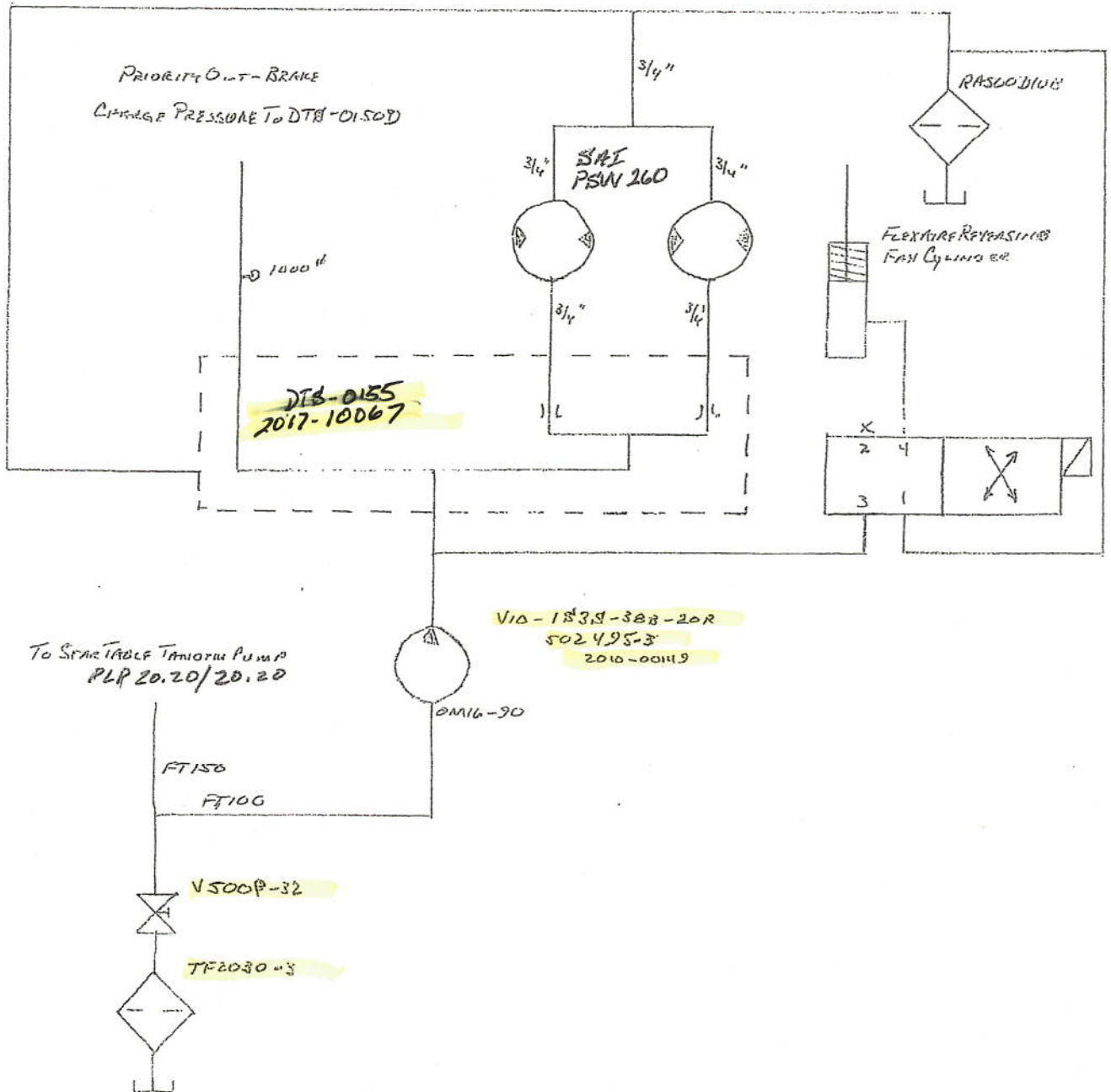
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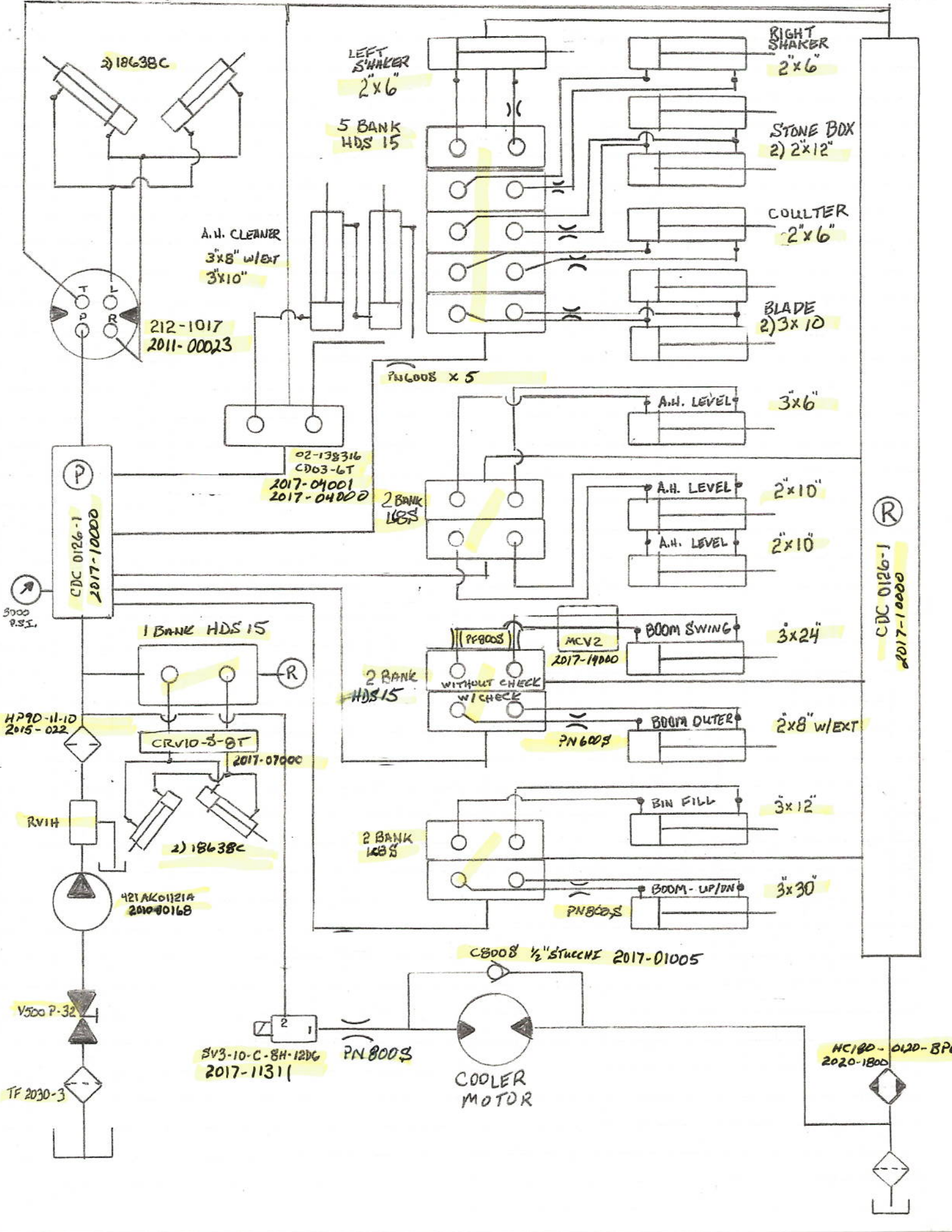
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YR008-02

TR000-3

10088
HEARTLAND
4RSPH65LAH





2404-18-12
3/4 Ball valve
3/4 Plug

4" FWM
TF2540-3
2 1/2" 90 ST EL
2 1/2" CLS NIP
2 BVL20-40B
FT 250
35VQTBS

3" x 2" BUSH
2" CLS NIP
V500P-32
FT 200
ORF32-90
ZDF2215-25-5
W43-32PK
2" 90 ST EL
2" CLS NIP
V500P-32
2" CLS NIP
2" TEE

2404-20-32 2" 90 ST EL
2404-20-32

TANDEM 6.4 TANDEM 3.0

3" FWM
TF2030-3
2" CLS NIP
V500P-32
2501-32-32
6502-32-32
421 AK

3" FWM
TF2030-3
2" 90 ST EL
2" CLS NIP
V500P-32
2" CLS NIP
2" TEE

2404-24-32
6500-24-24

P330
2" 90 ST EL
2404-24-32
6500-24-24
P330

3" FWM
TF2030-3
2" 90 ST EL
2" CLS NIP
V500P-32
2" CLS NIP
2" TEE

2" 90 ST EL
2404-20-32
VID 2406-20-16
2" CLS NIP
2" TEE

2404-24-32
6502-24
2-2406-24-20
2" 90 ST EL
2404-20-32
6500-20-20

4"x2" BUSH
2" CLS NIP
V500P-32
FT 200
ORF32-90
ZDF2215-25-5
W43-32PK
2" 90 ST EL
2" CLS NIP
V500P-32
2" CLS NIP
2" TEE

72400

TANDEM 6.4

TANDEM PARKER

6615-8A1
2021-0615B

1.48 - 1 1/2"

1.97
P330 - 1 1/2"

2010-00114
1.97

3/8 - 13T

4.13
35VQTBS - 2 1/2"
2010-00012
T.R.

3.8 - 2"
421AK
3/8 13 TOOTH

6.4 - 1 1/4"

2010-00222
Tandem 6.4

6.4
L.R.

Durst 4PD09 2023-0207 4 Hole G.B.
19310 2023-0192 Drive plate

Cummins QSX15 520 H.P. Tier 3
600 H.P.

1.55
~~P330~~ - 1 1/2"
1.55
2010-00213 3/4" - 11T

3.0 - 1 1/4"
DTS2809
2010-00092

3.0
T.L. 1" 15T

V10 - 1" SHOULD HAVE BEEN 2010-0014B
2010-00149

3.0 - 1 1/4"
72400
2010-00075

6.4 - 1 1/4" USE
1-2013-0391 COUPLER (1" 15 TOOTH)
1-2013-0392 COUPLER PIN

6.4
L.L.

Heartland #17083

VID 2010-00149

